

The Study of Solar Combisystem Deployed in Aquatic Farm for Mitigating Hypothermia Damage during Cold Stream Event

太陽能集熱板暨熱泵複合式系統應用於寒害期間
以降低魚塭之寒害損失



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Taiwan's climate

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Tainan (120°E , 23°N)

2016, Jan. 24
Temperature: $5\sim 7^{\circ}\text{C}$

Dead fish

➔ Cold stream leads to an unprecedented **financial loss**.

Farmed organism

2

	Milkfish ^[1]	Whiteleg Shrimp ^[2,3]
Moderate temperature	25 °C ↑	18 - 30 °C
Reduce activity temperature	14 °C ↓	18 °C ↓
Lead to die temperature	10 °C ↓	9 °C ↓



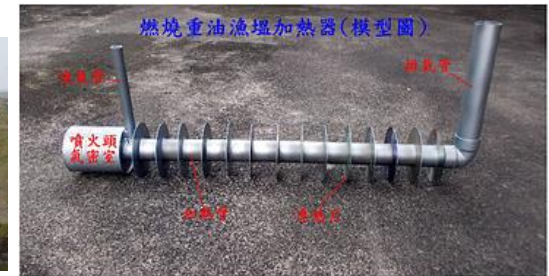
Milkfish



Shrimp



Shelters^[4]



Heavy oil^[5]

Need to keep the water temperature above 10°C

[1] 鄉情. 南台灣的家魚-虱目魚. 台灣月刊.

[2] 蘇甘棠. 2007.

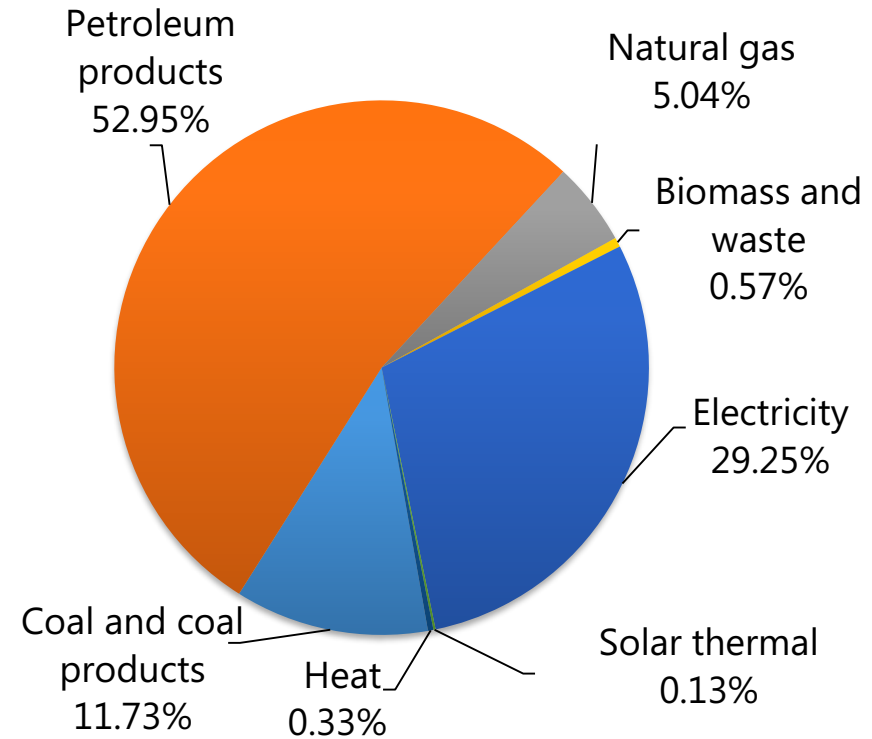
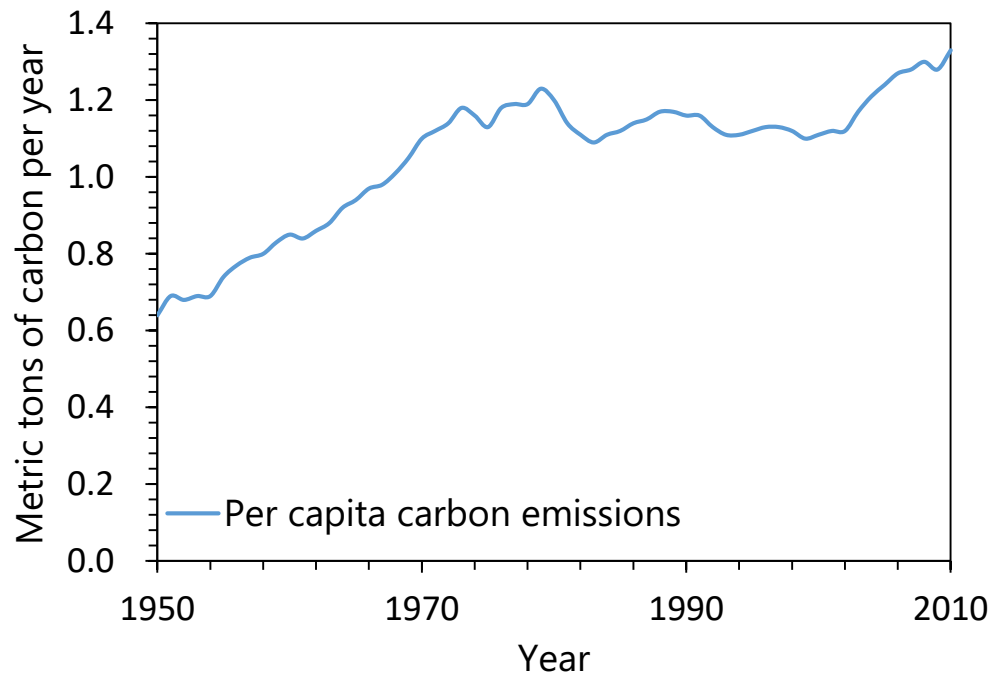
[3] 陳弘成. 白蝦養殖與管理方式. 養魚世界.

[4] <https://tnews.cc/06/ADOShowBigPhoto.asp?from=D158063>

[5] <https://ppt.cc/fExjpx>

Nonrenewable energy [6,7]

3



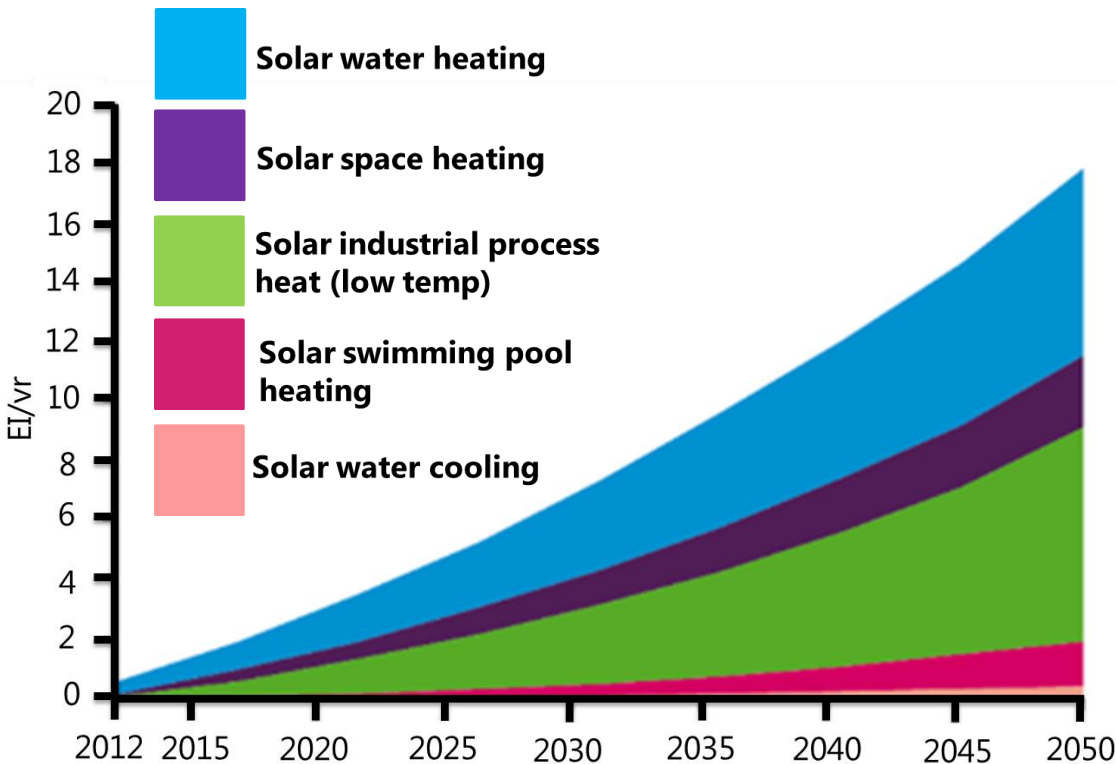
➔ Enhance the use of renewable energy

[6] Boden TA, Marland G, Andres RJ. 2009.

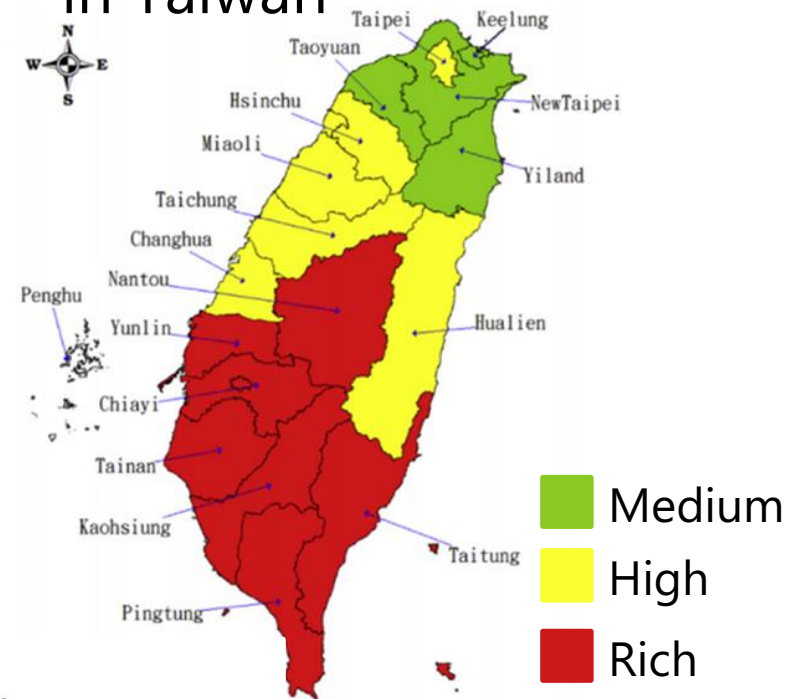
[7] Bureau of Energy MoEA. 2017.

Renewable energy [8,9]

4



Solar radiation zoning in Taiwan



Southern Taiwan is suitable for solar thermal system.

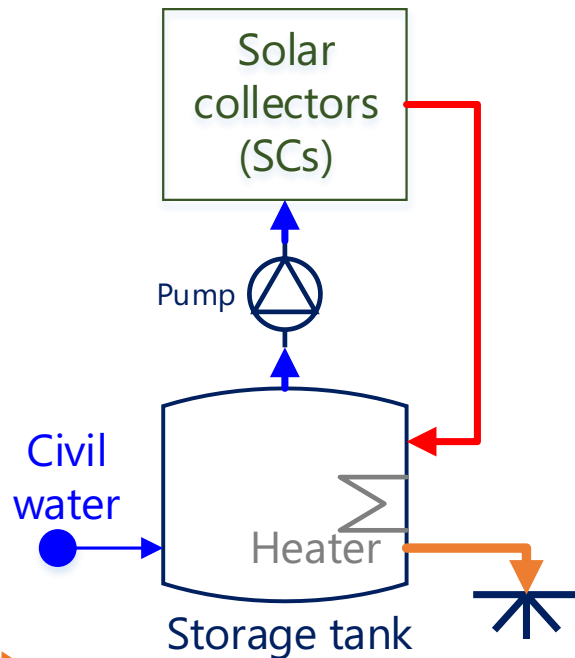
[8] Energy I, Change C. 2015.

[9] Ko L, Wang J-C, Chen C-Y, Tsai H-Y. 2015

Solar combisystem

5

Conventional solar heating system



Auxiliary heat source^[10]

- ✓ Boiler → fossil fuel consumption
- ✓ Electric heater → lower efficiency
- ✓ Ground heat exchanger → higher cost
- ✓ **Heat pump (HP) → best choice**

HP as an auxiliary for solar heating system can achieve 70% energy saving .^[11]

[10] Buker MS, Riffat SB. 2016.

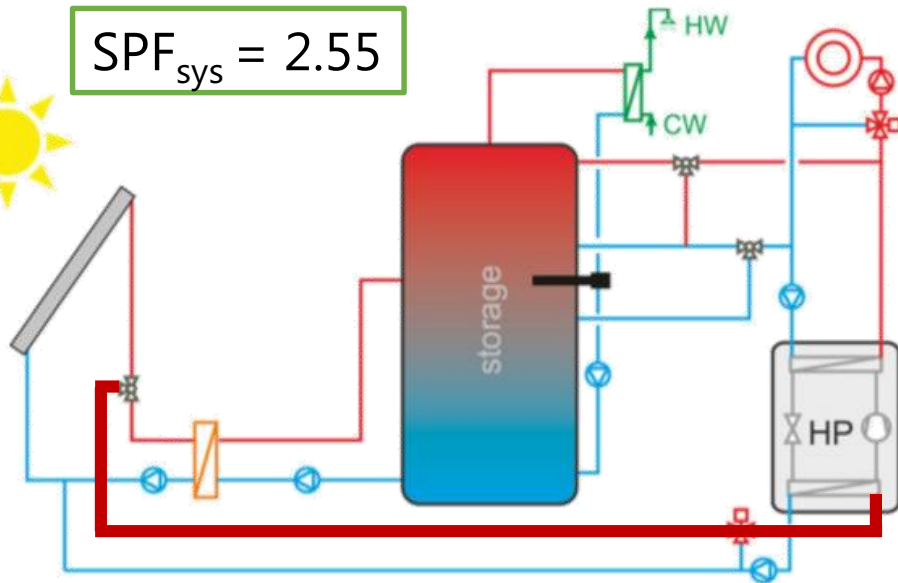
[11] Panaras G, Mathioulakis E, Belessiotis V. 2013

Layout of solar combisystem [12]

6

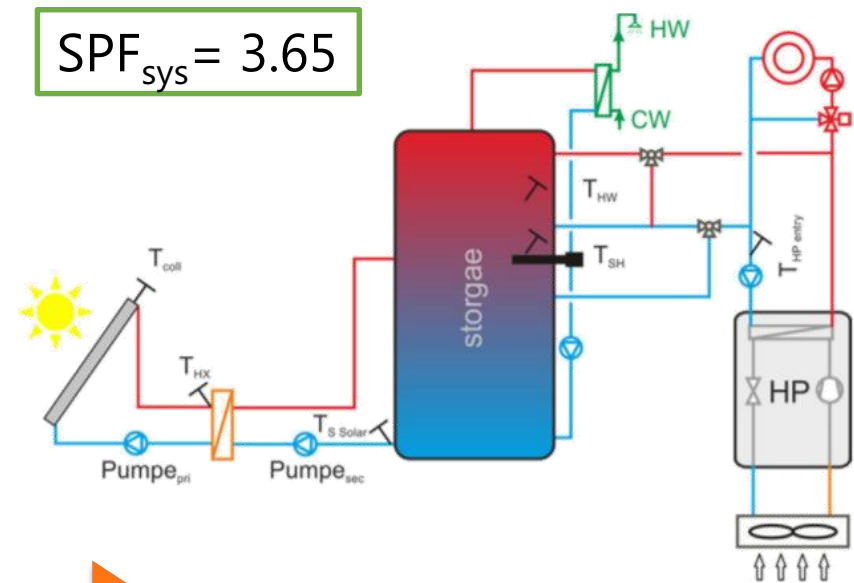
Serial solar HP system

$$\text{SPF}_{\text{sys}} = 2.55$$



Parallel solar HP system

$$\text{SPF}_{\text{sys}} = 3.65$$



Seasonal Performance Factor

$$\text{SPF} = \frac{Q_{\text{total}}}{E_{\text{total}}}$$

$\begin{cases} Q_{\text{total}} : \text{heat provided by heating system} \\ E_{\text{total}} : \text{power consumed by system} \end{cases}$

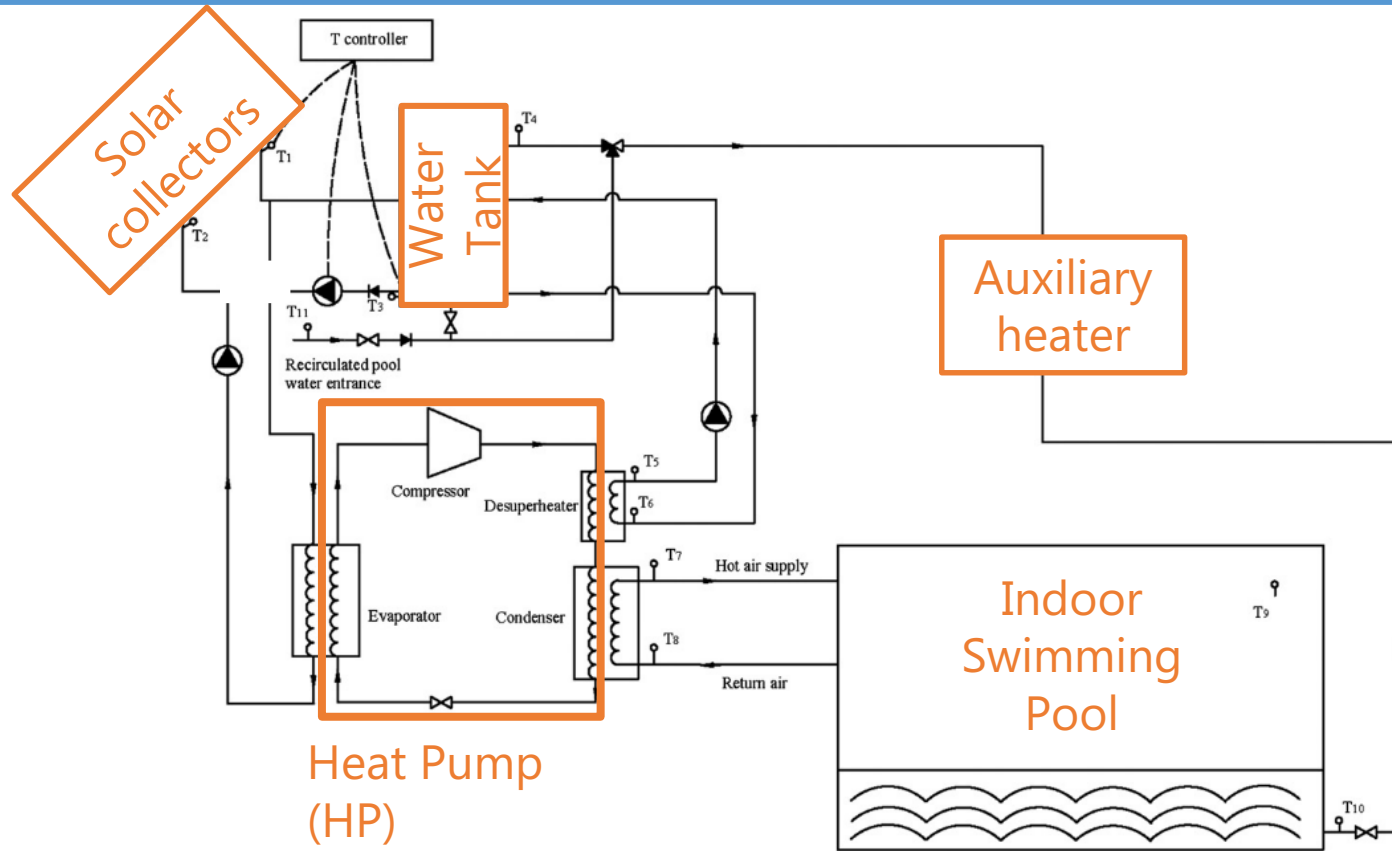
Parallel solar HP system

- ✓ Low complexity
- ✓ Robust
- ✓ High efficiency

Application of solar combisystem [13]



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Solar combisystem is applied to swimming pool.

Application of water pool in simulation [14]

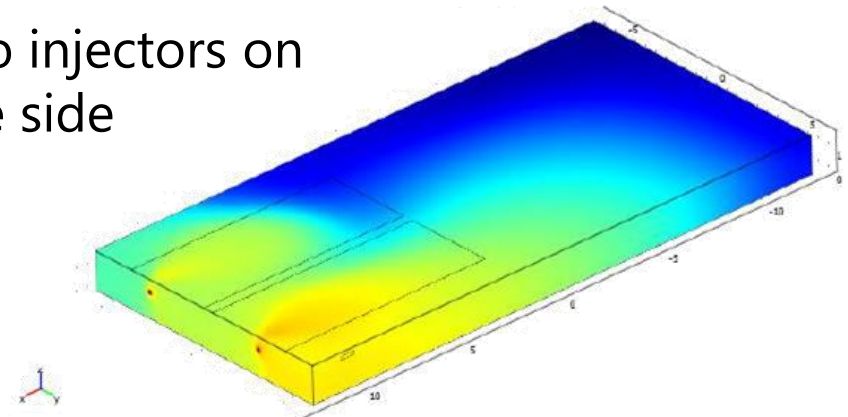
8



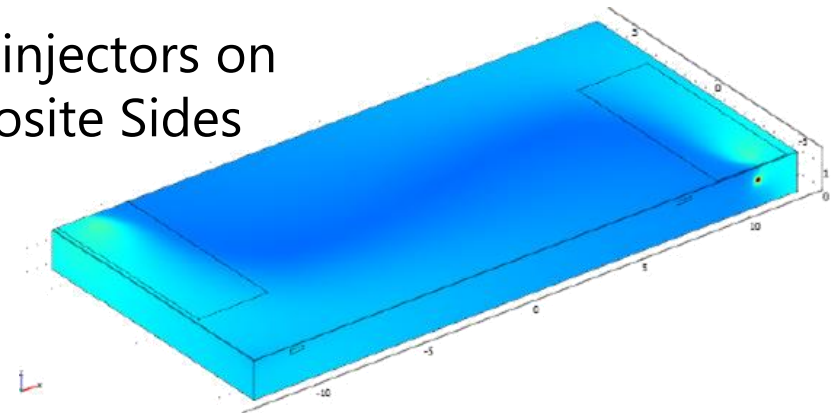
Pool size

Width	12.5 m
Length	25 m
Depth	1.48 m

Two injectors on one side



Two injectors on Opposite Sides



- ✓ Simulate temperature distribution in CFD software
- ✓ Comparisons items in CFD software

Scenario of the water pool

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Items of comparisons

- ✓ Inlet:
 - ✓ location
 - ✓ geometry
 - ✓ velocities (mass flowrate)
- ✓ Height of the inlets and outlets
- ✓ Ratios of the tank height to diameter

Authors	Geometry	Cells	Items of comparisons
Gao et al. [15]		20,786	✓ Inlet velocities
Assari et al. [16]	10		and outlets
Ievers and Lin [17]	12		ight to ets nd outlet
Lavan and Thompson [18]			✓ Ratio of length to diameter
Kenjo et al. [19]	121cm, 57.7cm,--	Experiment	✓ Height of the inlets

[15] Gao W, Liu T, Lin W, Luo C. 2011

[16] Assari MR, Basirat Tabrizi H, Savadkohan M. 2018

[17] Ievers S, Lin W. 2009

[18] Lavan Z, Thompson J. 1977

[19] Kenjo L, Inard C, Caccavelli D. 2007

Motivation

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Agriculture



Renewable energy



Reduce financial loss

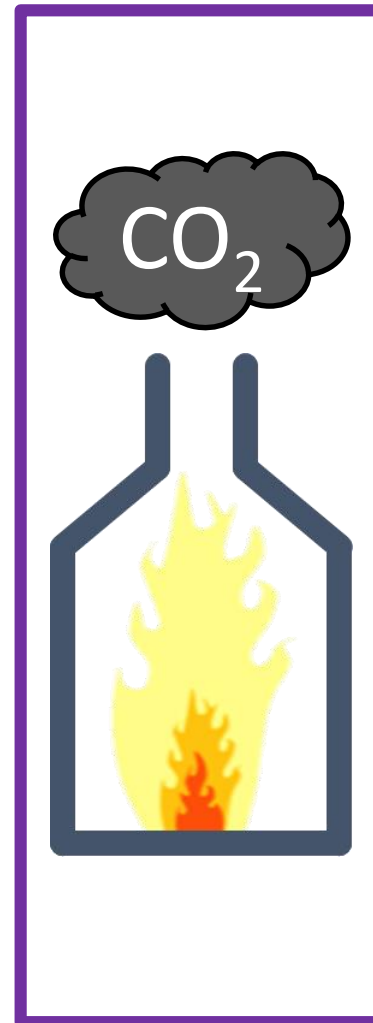
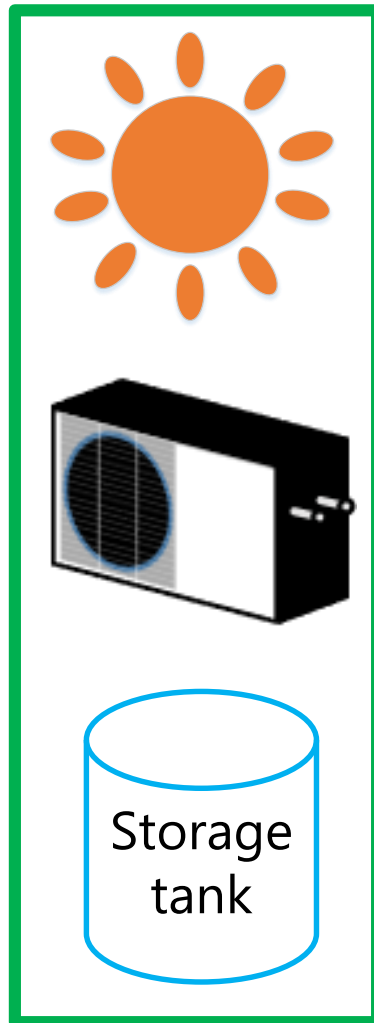


Objective

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Renewable energy Auxiliary energy

Agriculture



Reduce financial loss



Numerical software - STAR-CCM+

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- A computational fluid dynamics software
- Finite volume method
- Simulate temperature distribution



Experimental apparatus - Particle image velocity (PIV)

13

Adjustable continuous laser energy
 Wavelength: 532 nm
 Beam diameter < 1.0 mm
 Divergence < 1.0 mrad



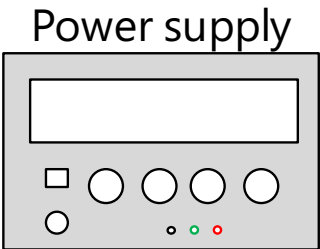
DC motor



Camera Camera



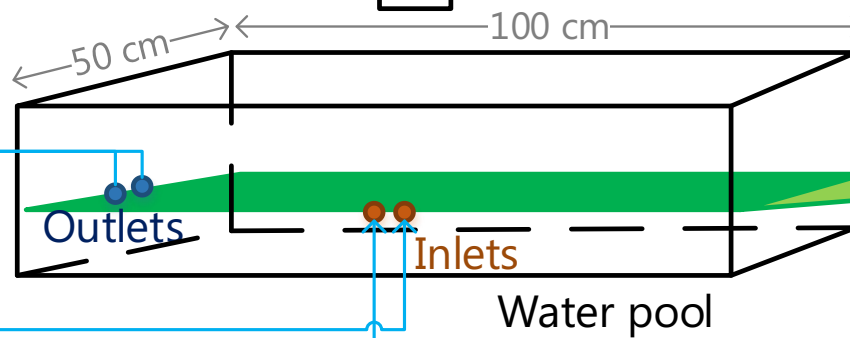
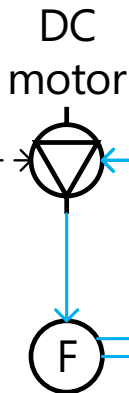
Laser



Power supply



Power supply



Seeding particles
 Hollow Glass Spheres
 Glass oxide
 8~12 μm



Len

Experimental apparatus of validation



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Location : 歸仁校區



Solar combisystem



Heliograp



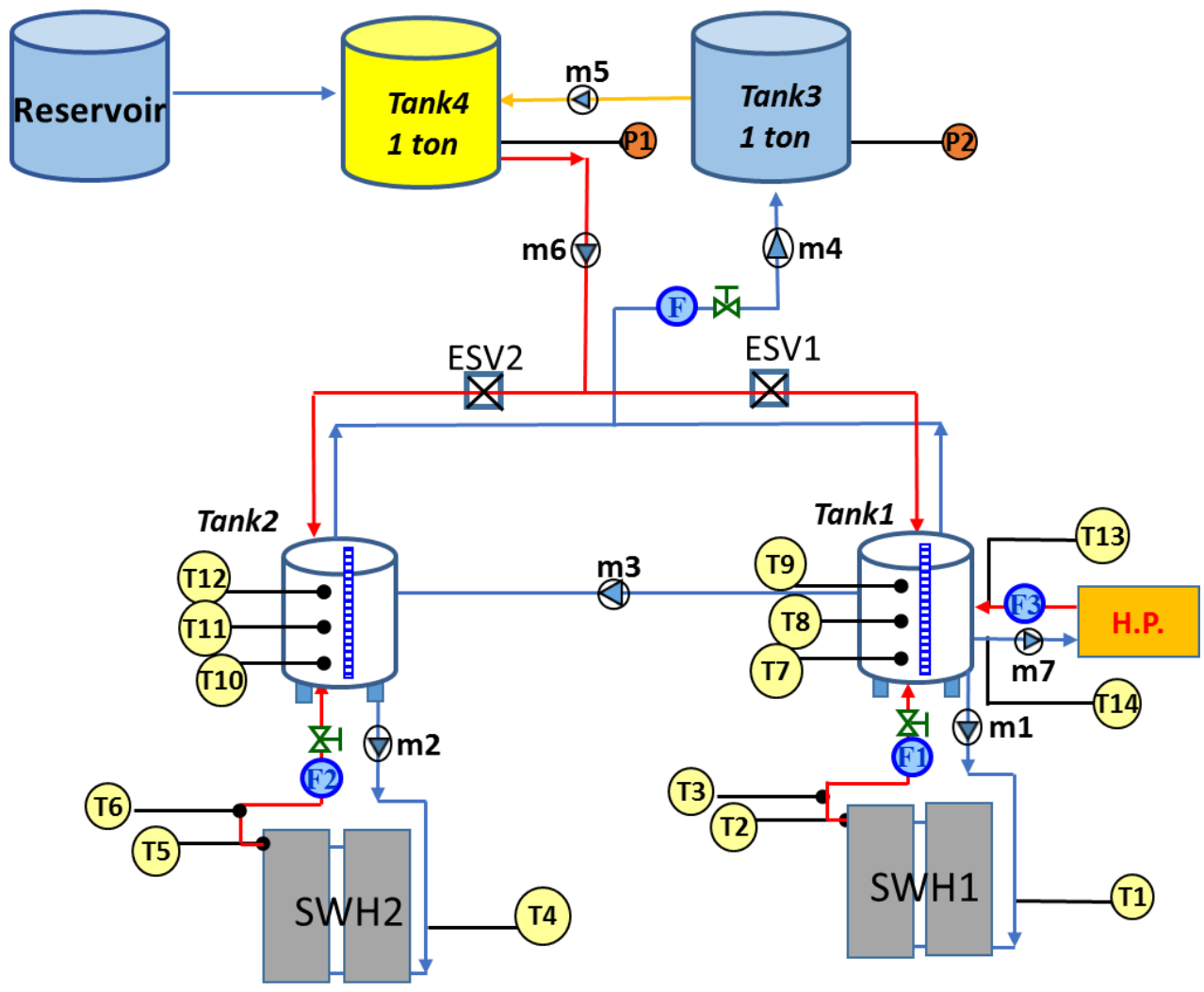
Psychrometer

Lab-scale combination heating system layout



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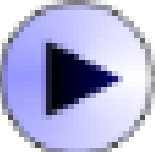
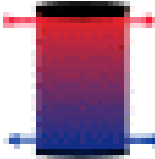
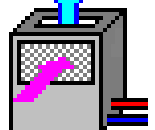
Time	Time
R collector Tout (Temp control)	T2
R collector Tout (Q)	T3
R collector Tin (Q)	T1
L collector Tout (Temp control)	T5
L collector Tout (Q)	T6
L collector Tin (Q)	T4
Heat pump in	T13
Heat pump out	T14
R Tank bottom	T7
R Tank middle	T8
R Tank top	T9
L Tank bottom	T10
L Tank middle	T11
L Tank top	T12
R collector flow meter	F1
L collector flow meter	F2
Heat pump flow meter	F3
L tank pressure	P1
R tank pressure	P2

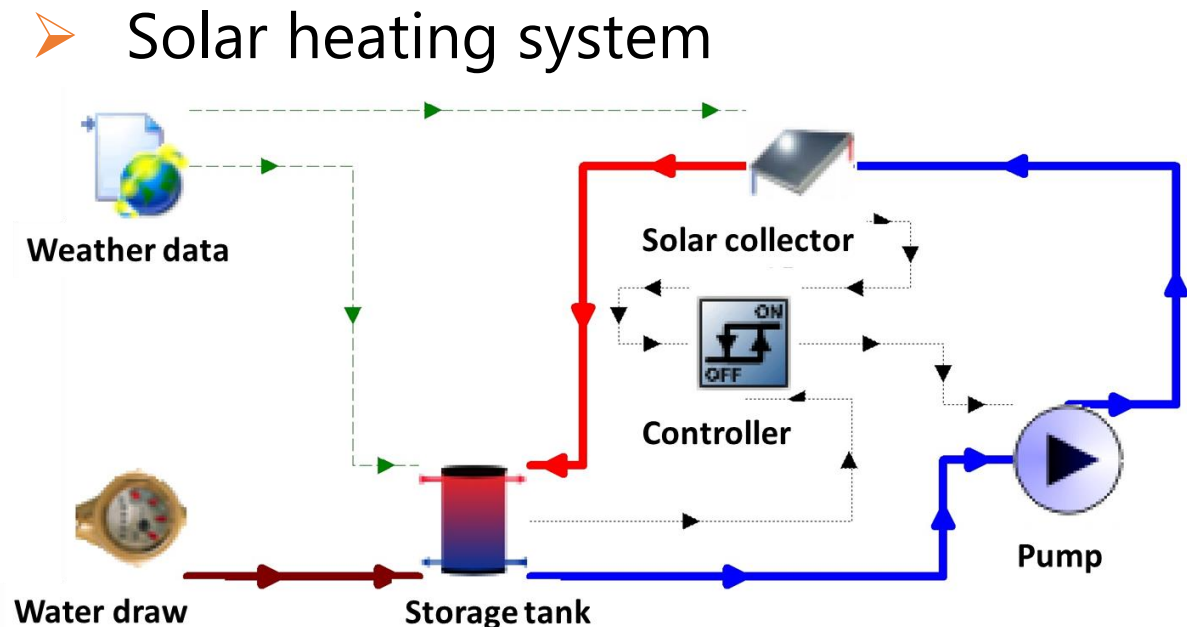


Numerical software - TRNSYS

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- TRNSYS 17 is an extremely flexible graphically based software environment used to simulate the behavior of transient systems.

	Solar collector
	pump
	Storage tank
	Heat pump



Methodology

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Calculate the heat demand in the cold days

Model solar combisystems by TRNSYS
Validate by the experiments

Model lab-scale pool in STAR-CCM+
Validate STAR-CCM+ by PIV

Simulate heating system

Simulate aquatic farm in STAR-CCM+

System comparisons

Scenario analysis parameters
Optimize aquatic farm by Taguchi method

Lab-scale system



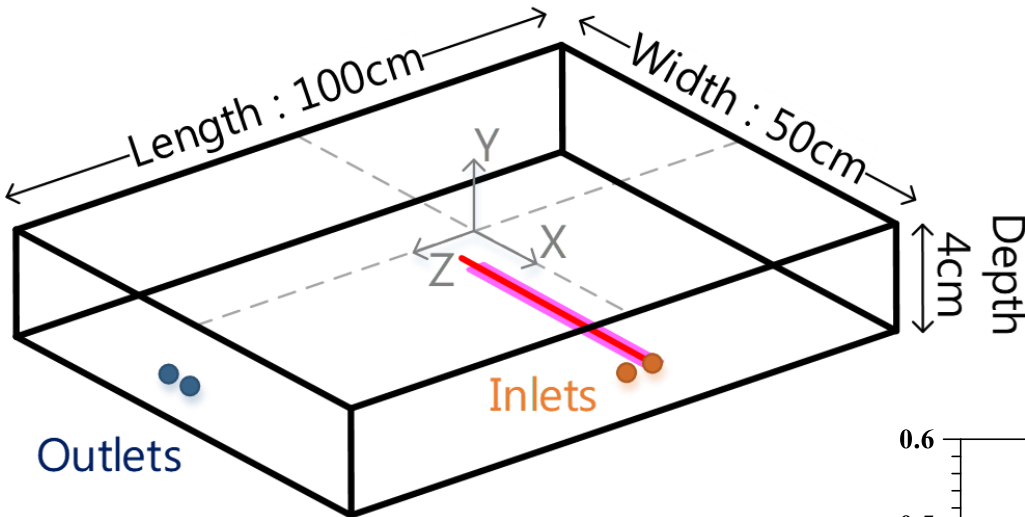
- ✓ Hot water
- ✓ Mass flowrate
- ✓ Temperature



PIV

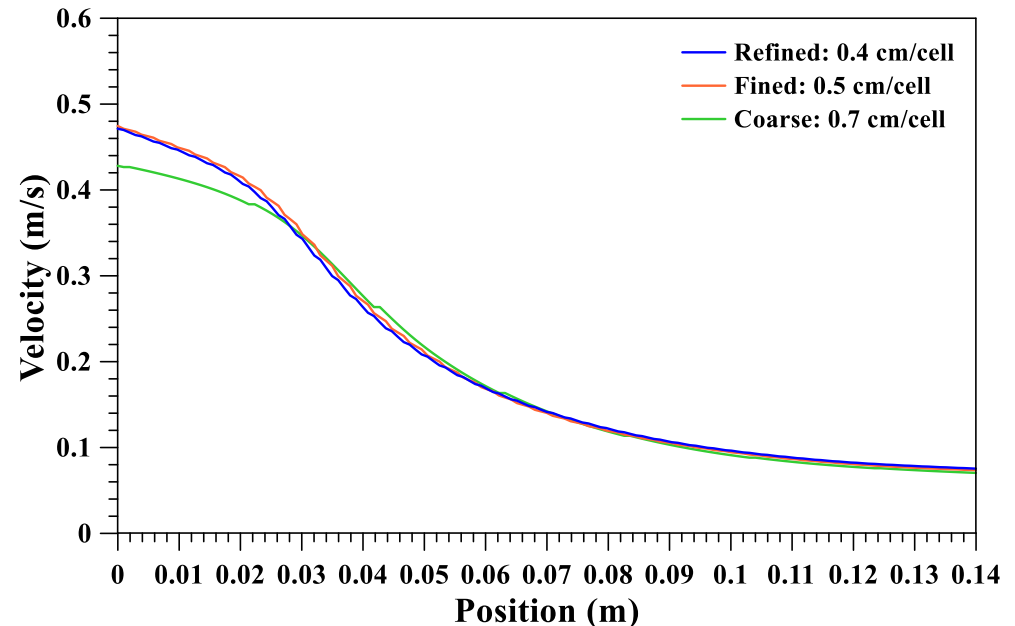
Validation of STAR-CCM+

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- ✓ Steady model
- ✓ Gravity
- ✓ Coupled flow and energy
- ✓ $k-\omega$ turbulence

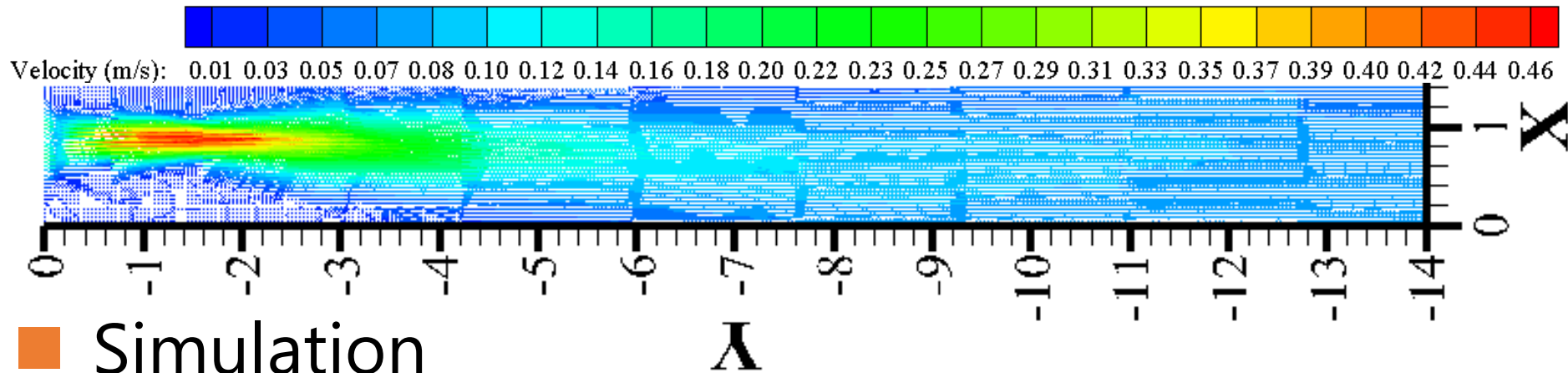
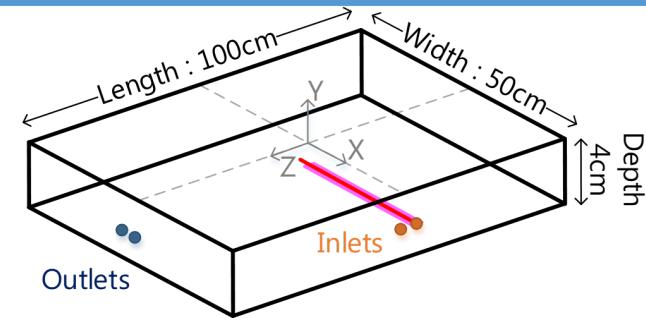
	Boundary type
Inlets	Velocity inlet
Outlets	Flow-split outlet
Floor	Wall
Side walls	Wall
Surface	Wall



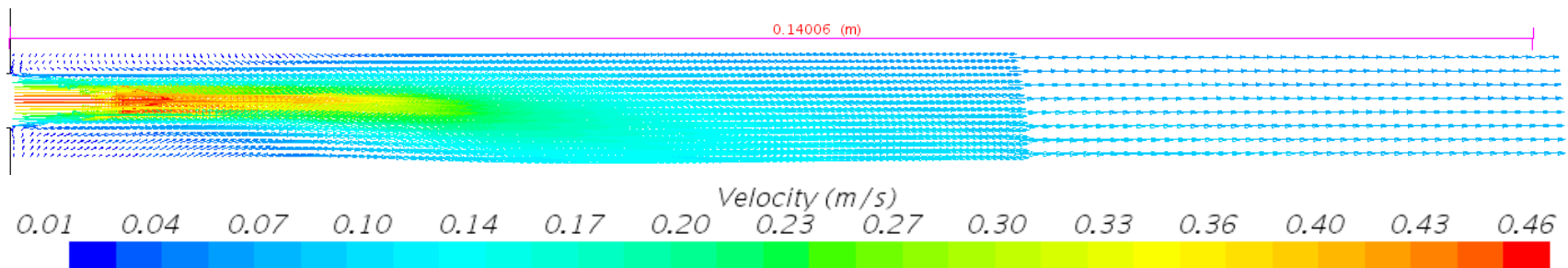
Validation of STAR-CCM+

19

Experiment

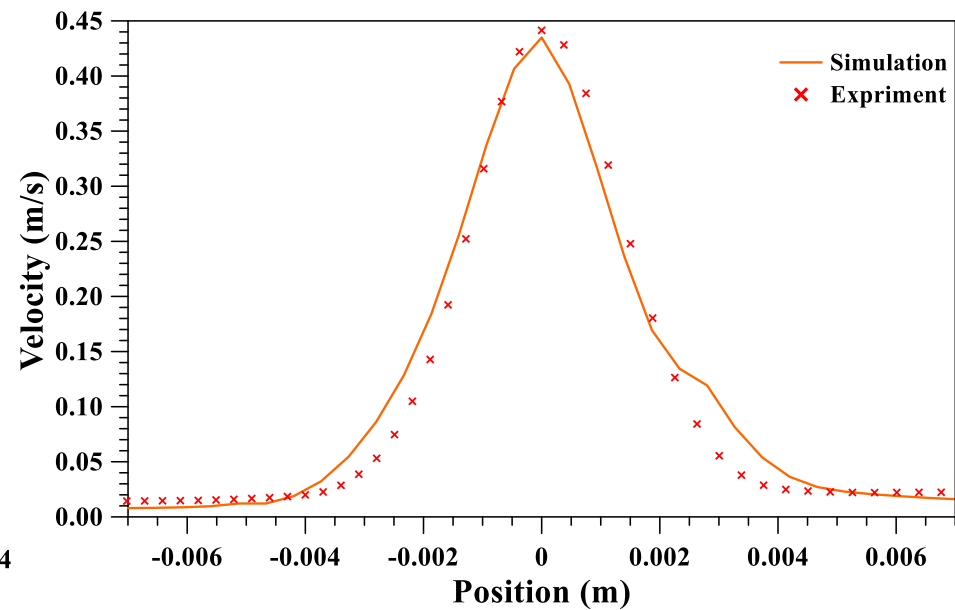
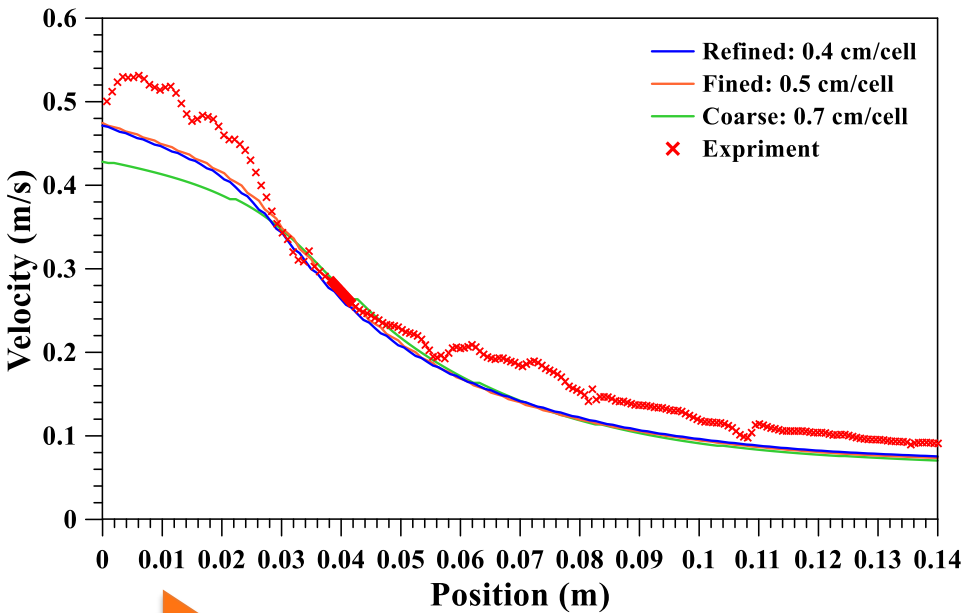
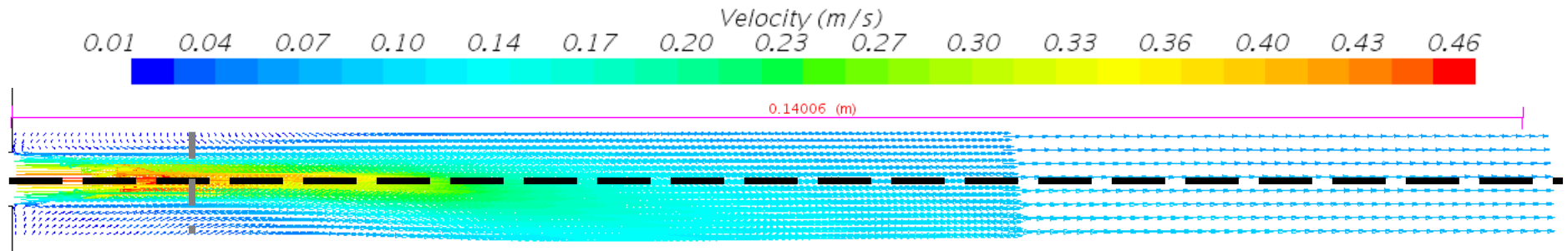


Simulation



Validation of STAR-CCM+

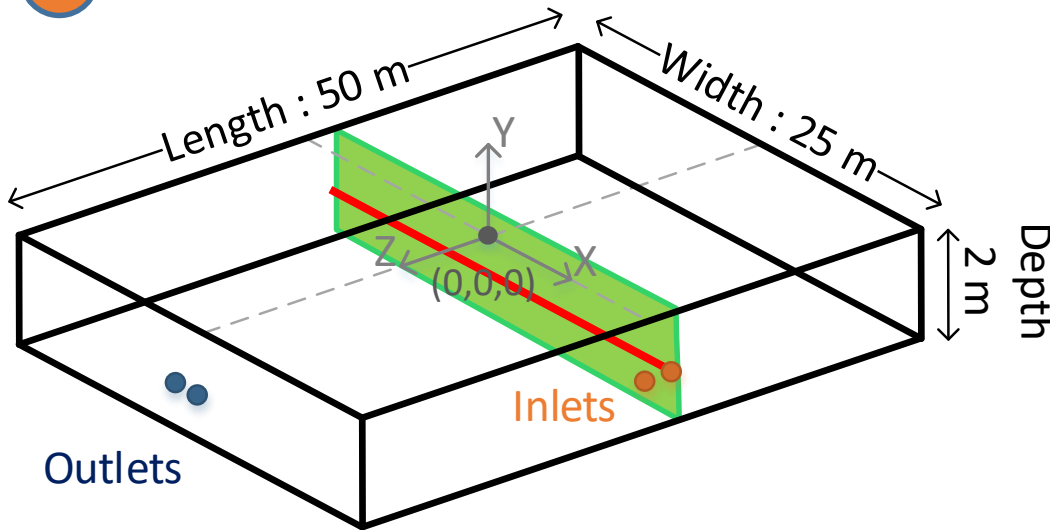
20



Validate simulation.

Simulation of aquatic farm

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Cell size (m)	Refined mesh (m)			Cell elements
	50%	25%	10%	
0.4	0.2	0.1	0.04	1,067,457
0.3	0.15	0.075	0.03	1,733,201
0.2	0.1	0.05	0.02	4,804,209




Depth

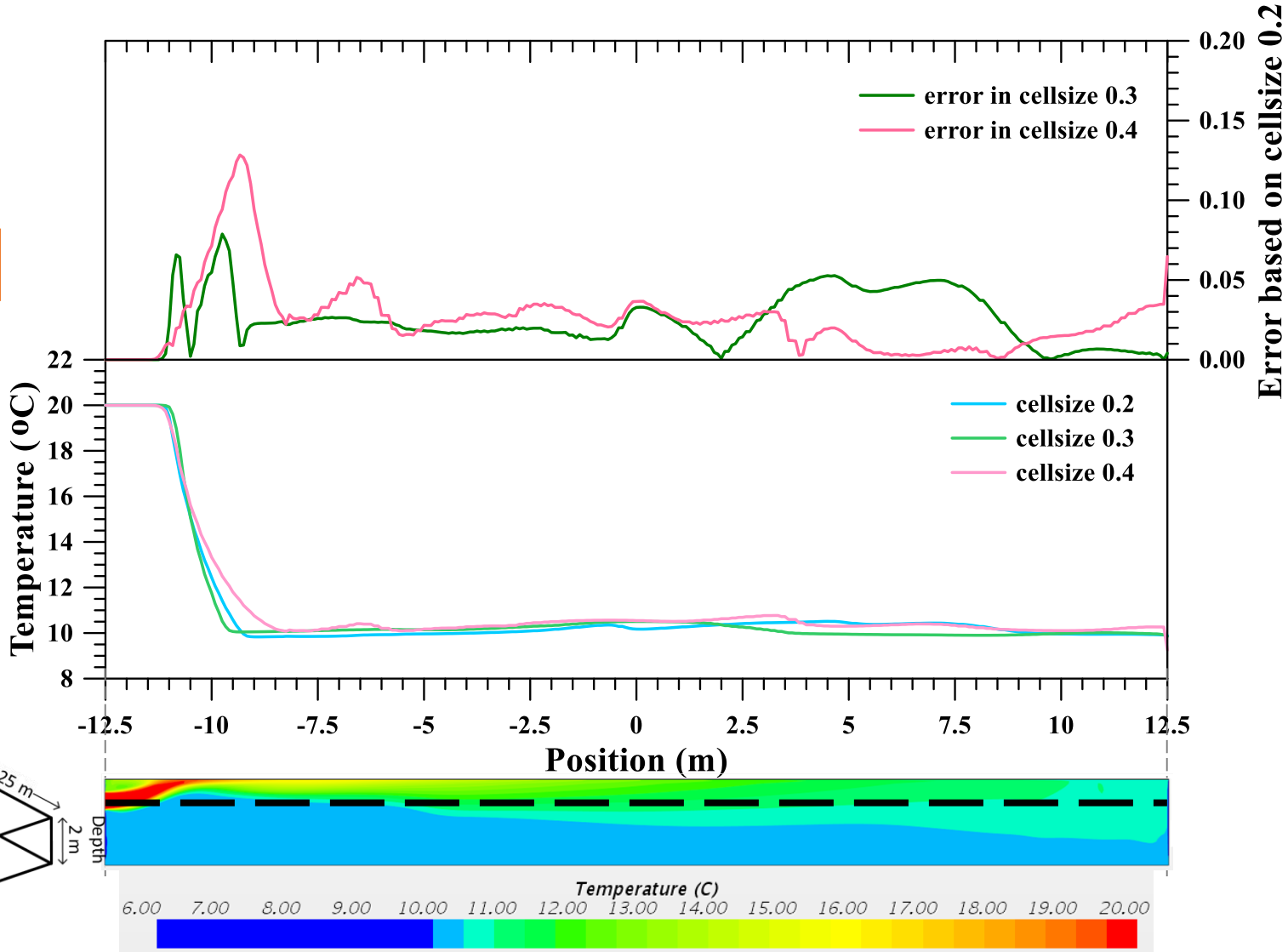
- ✓ Unsteady model
- ✓ Gravity
- ✓ k- ω turbulence
- ✓ Coupled flow and energy

	Boundary type	Description
Inlets	Mass flow inlet	$\dot{m} = 25 \text{ kg/s}$; $I = 0.0411$; $\ell = 0.01 \text{ m}$ $T = 20 \text{ }^\circ\text{C}$
Outlets	Flow-split outlet	Split ratio = 1
Floor	Wall	Constant temperature: $T = 10 \text{ }^\circ\text{C}$
Side walls	Wall	Table: Temperature change with depth
Surface	Wall	Ambient temperature = $6 \text{ }^\circ\text{C}$ Convection heat transfer = $10 \text{ W/m}^2\text{-K}$

Simulation of aquatic farm

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	Cell size (m)
	0.4
	0.3
	0.2



Parameter analysis

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No.	Parameters	Survival zone (m ³)	%	Difference %	
1	Distance between inlet 1 and inlet 2	Inlet2= 0.5	1936.18	77.73%	9.20%
		Inlet2= 12.5	1707.12	68.53%	
2	Two inlets of the height	-0.5	1936.18	77.73%	7.94%
		-1.5	2133.86	85.66%	
3	Outlets positions	Same side	1936.18	77.73%	12.60%
		Opposite side	1622.30	65.13%	
4	Inlets velocity	V1= 0.8 m/s	1709.80	68.64%	3.94%
		V2= 0.2 m/s	1611.61	64.70%	
5	Barrier length	length=15m	1273.12	51.03%	18.38%
		length=45m	811.85	32.65%	
6	Barrier position	Distance= 10m	1264.80	50.77%	14.47%
		Distance= 20m	1625.18	65.24%	
7	Barrier thickness	Depth= 0.75m	1671.17	67.09%	0.47%
		Depth= 1.5m	1682.76	67.55%	
8	Barrier numbers	1*30	1518.40	60.96%	0.98%
		10*3	1494.07	59.98%	

Survival zone:
10.5 °C ↑ zone

% = $\frac{\text{survival zone}}{\text{total zone}}$

Taguchi method

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Orthogonal array

Reduce experiments times through **optimum settings** of control parameters.

4 parameters & 3 levels \longrightarrow **81 sets** $\xrightarrow{\text{Taguchi method}}$ **9 sets**

Series of Experiment	A	B	C	D
1	1	1	1	1
2	1	2	2	2
3	1	3	3	3
4	2	1	2	3
5	2	2	3	1
6	2	3	1	2
7	3	1	3	2
8	3	2	1	3
9	3	3	2	1

S/N ratio

- Smaller-the-better
- **Larger-the-better**
- Nominal-the-better

$$S/N = -10 \log \left[\frac{1}{n} \sum_{i=1}^n \frac{1}{y_i^2} \right]$$

n : the number of tests

y_i : the value of the indicators

Taguchi method

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A	Two inlets of the height (m)
B	Outlets positions (--)
C	Barrier length (m)
D	Barrier position (m)

Exp.	A	B	C	D	Survival zone (m ³)	%	S/N Ratio
1	1	1	1	1	1469.36	0.59	63.34
2	1	2	2	2	1757.58	0.71	64.90
3	1	3	3	3	1576.86	0.63	63.96
4	2	1	2	3	1777.23	0.71	64.99
5	2	2	3	1	1369.07	0.55	62.73
6	2	3	1	2	1538.44	0.62	63.74
7	3	1	3	2	1495.30	0.60	63.49
8	3	2	1	3	1846.07	0.74	65.32
9	3	3	2	1	1535.33	0.62	63.72

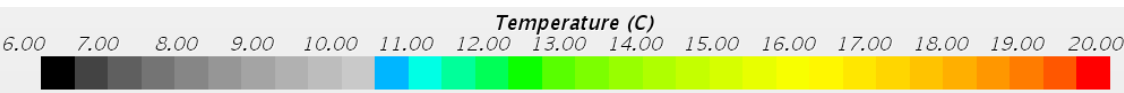
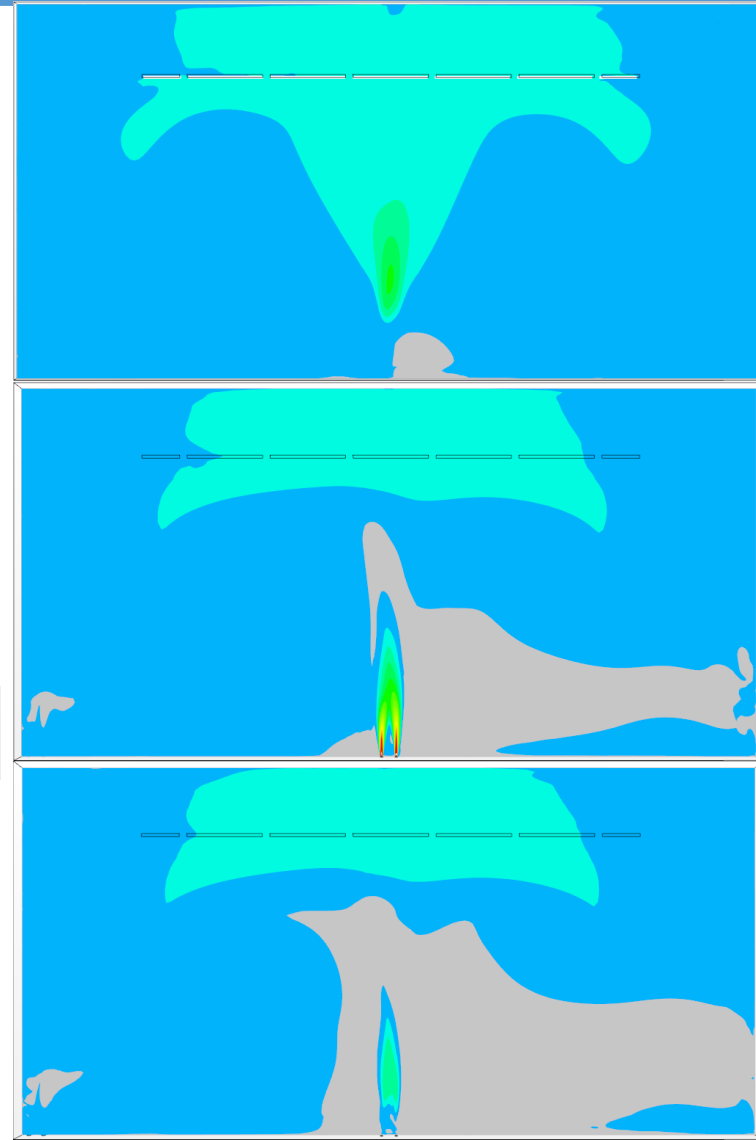
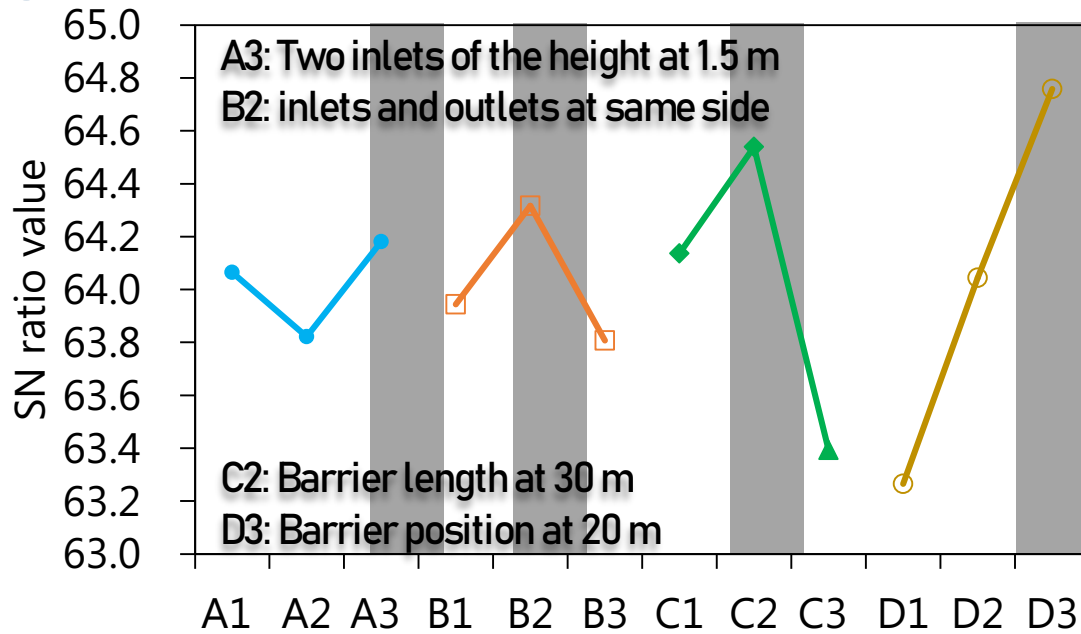
Parameters	(A)			(B)			(C)			(D)		
Level 1	A1	0.5	64.07	B1	Neighboring	63.94	C1	15	64.14	D1	10	63.27
Level 2	A2	1	63.82	B2	Same	64.32	C2	30	64.54	D2	15	64.04
Level 3	A3	1.5	64.18	B3	Opposite	63.81	C3	45	63.39	D3	20	64.76
max.- min.			0.36			0.51			1.15			1.49

Optimized case

A3	1.5	B2	Same	C2	30	D3	20
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Taguchi method

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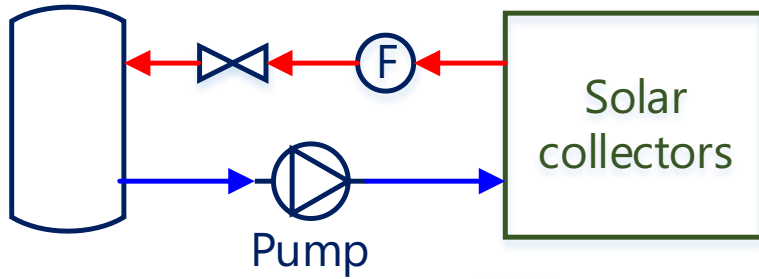
	SN ratio	Survival zone
Theoretical	65.73	1933.66
Simulation	65.21	1821.13
Error	0.80%	

Validated system (1) - Solar Water Heating System



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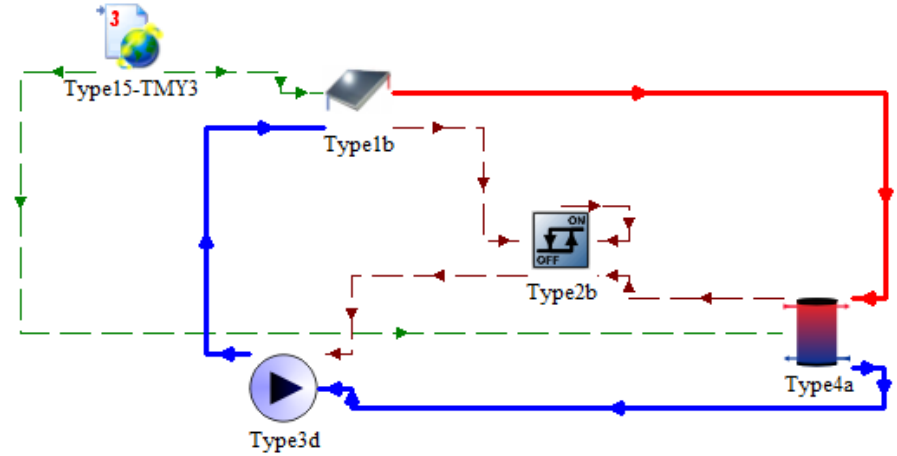
Storage tank



■ Solar collector

Type1b

Parameter	Value
Collector area (m ²)	3.84
Intercept efficiency (--)	0.645
Efficiency slope (kJ/hr.m ² .K)	6
Efficiency curvature (kJ/hr.m ² .K ²)	0.02
1st-order IAM (--)	0.42



■ Storage tank

Type4a

Parameter	Value
Cold side temperature(°C)	25
Initial nodal temperature (°C)	25
Tank volume (L)	460
Number of nodes (--)	3

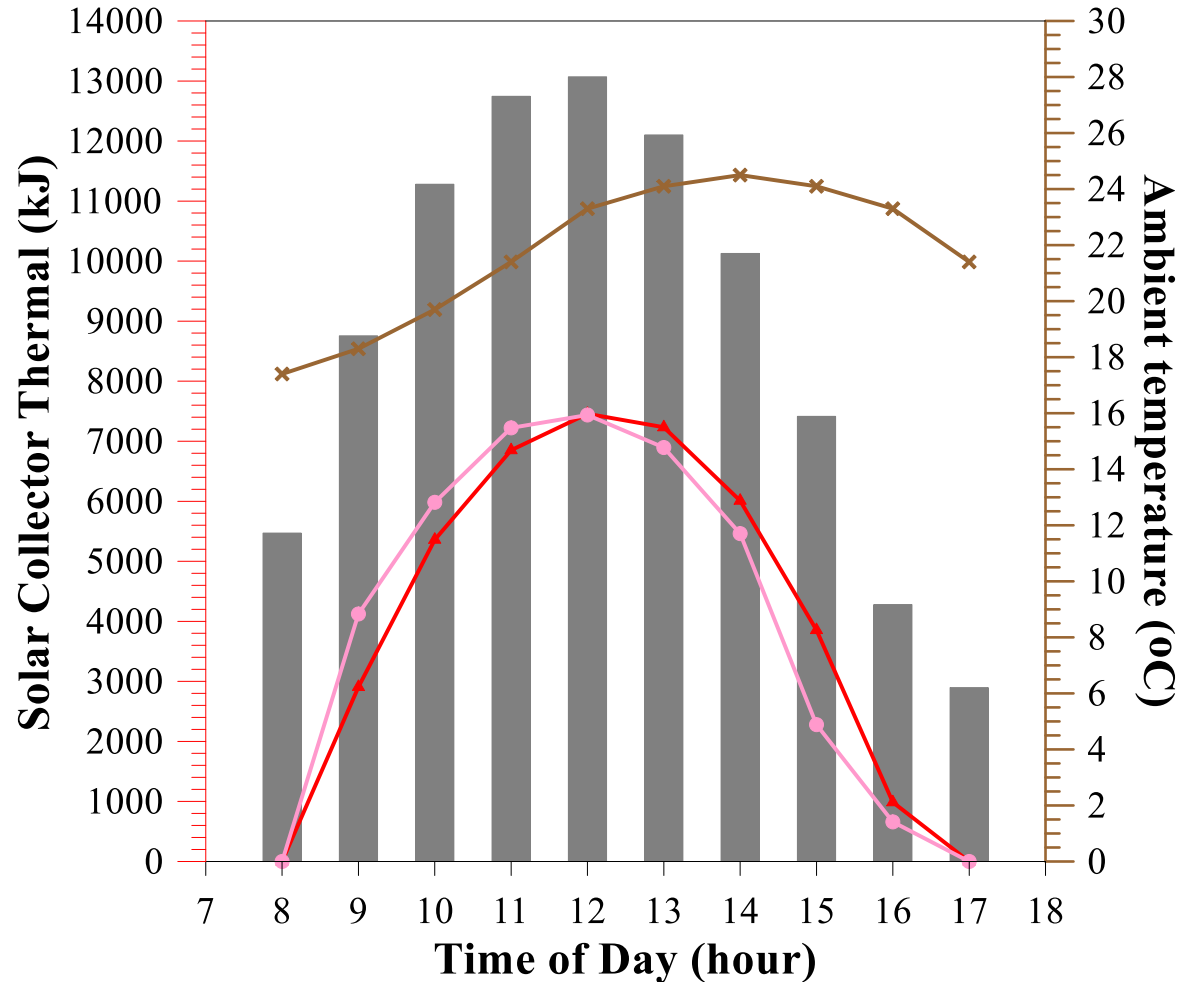
Validated system (1) - Solar Water Heating System



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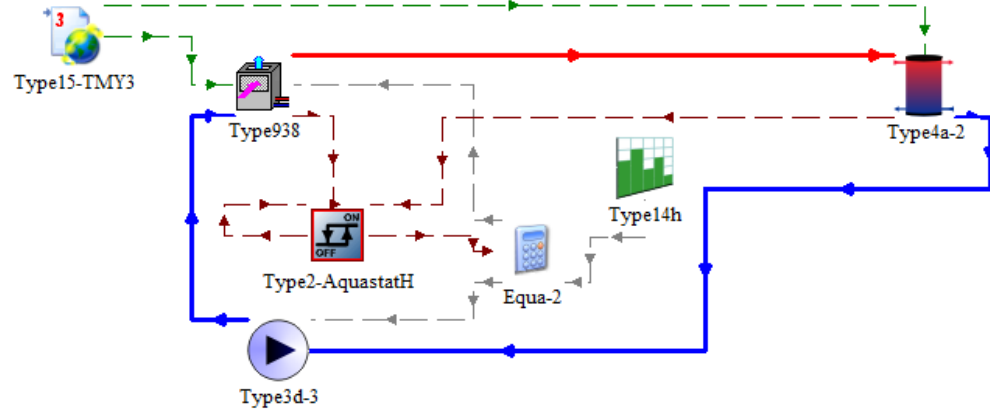
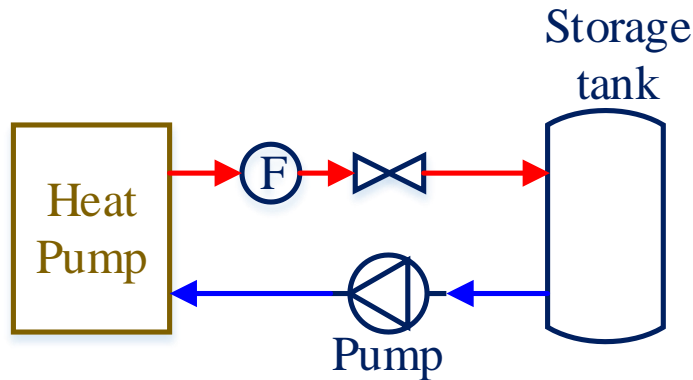
March 02, 2017

- Solar radiation
- Simulation Q_{sc}
- Experiment Q_{sc}
- Ambient temperature



Validate parameters of solar thermal (Max error < 30%)

System Diagram (2) – Heat Pump Heating System



Heat pump

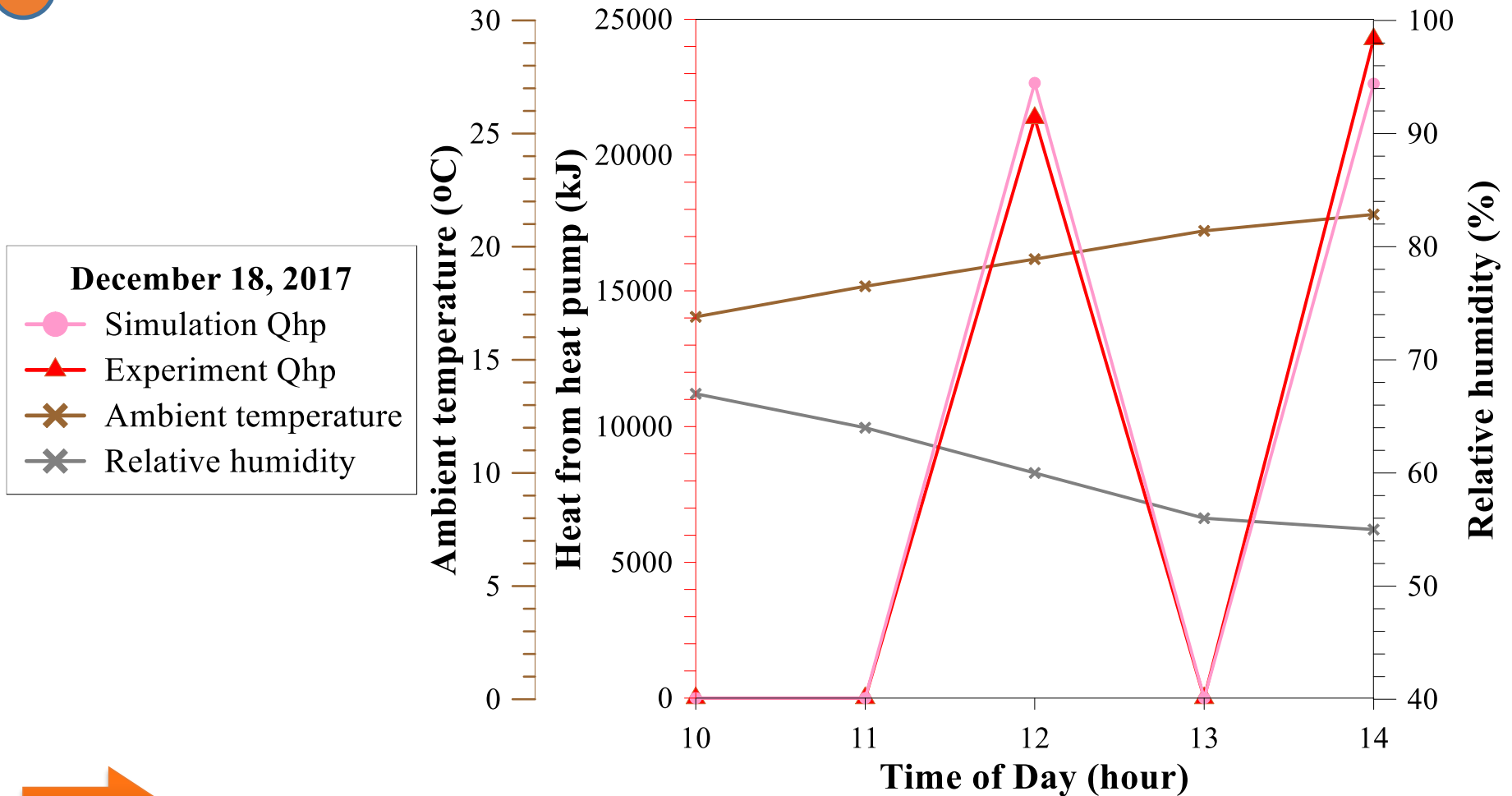


Parameter	Value	Unit
Rated compressor power	1.7	kW
Rated heat capacity	7	kW
Total air flow rate	717	L/s
Blower power	662	kJ/hr

System Diagram (2) – Heat Pump Heating System



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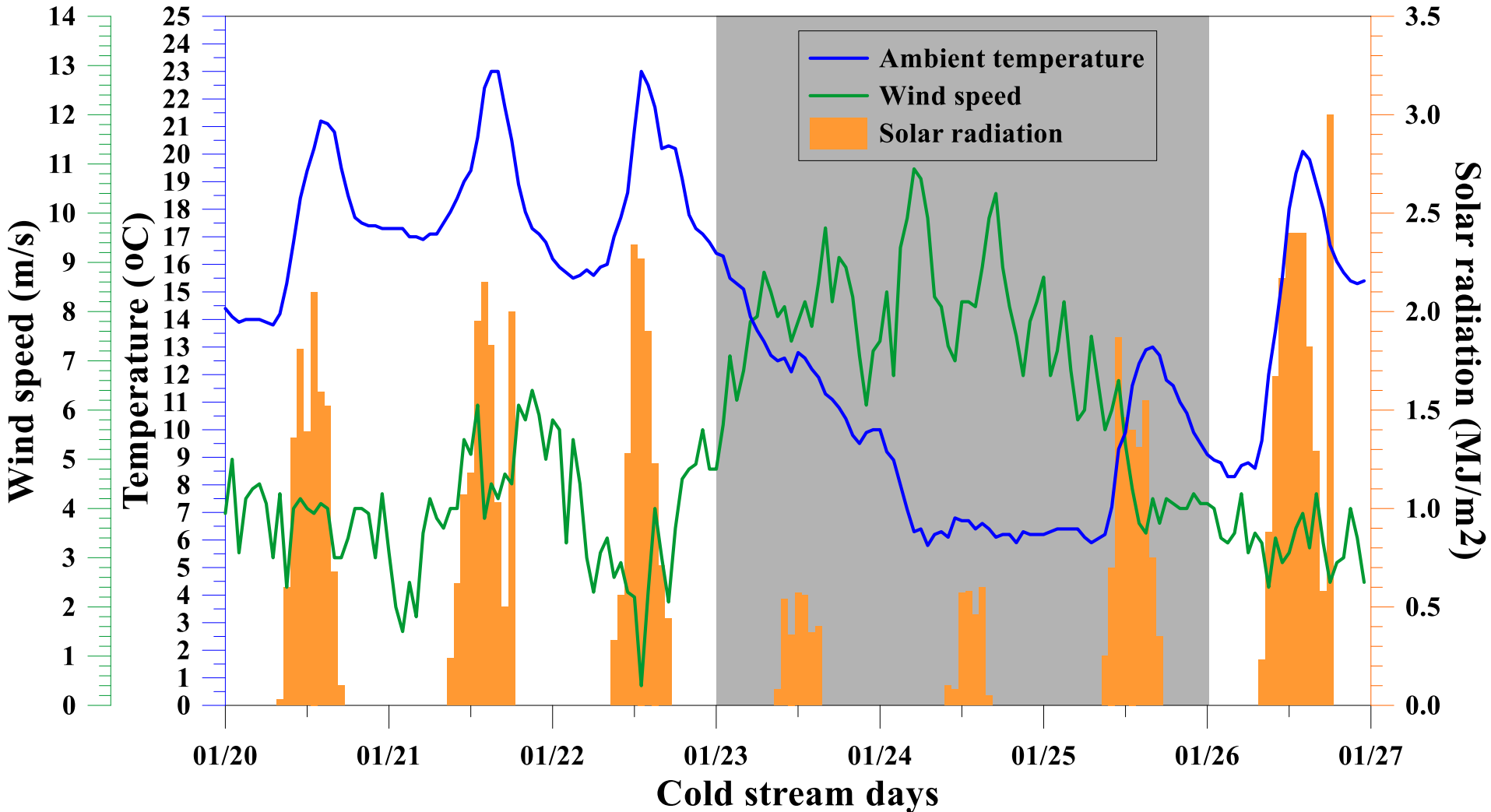


Validate parameters of HP (Max error < 10%)

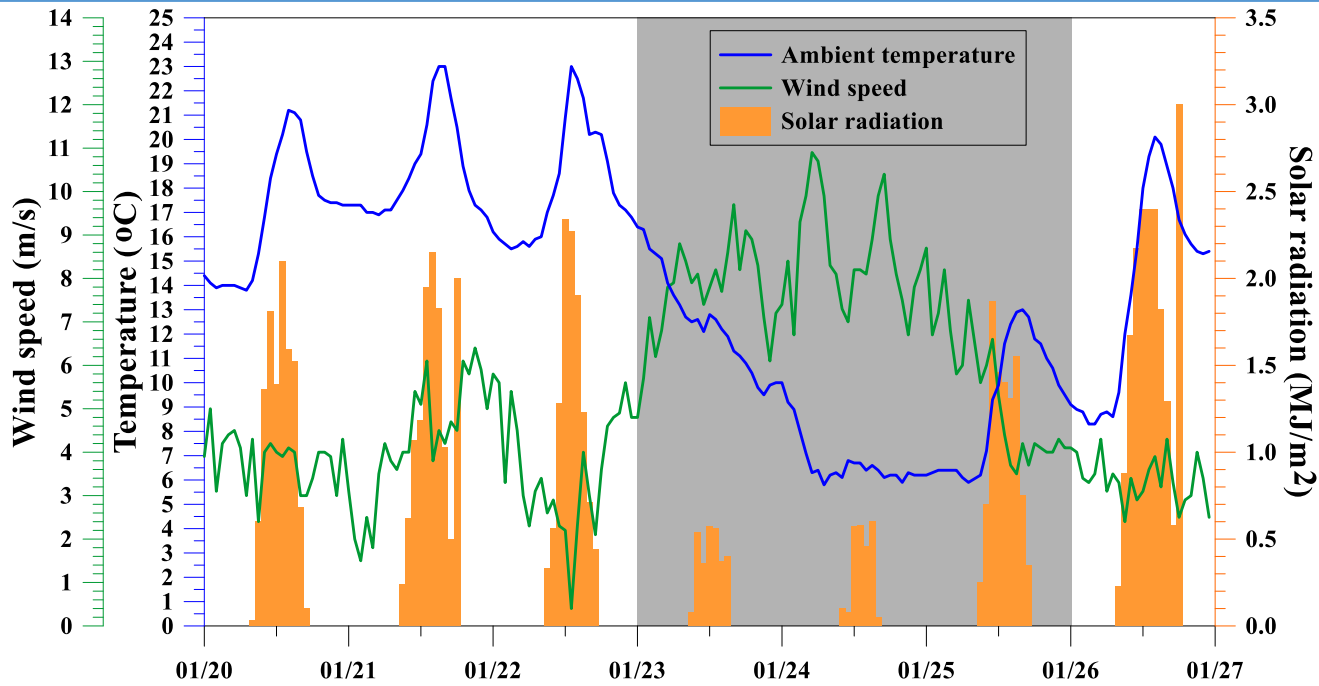
Weather condition during cold stream in Jan. 2016



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Heating schedule of heating system



01/20 01/21 01/22 01/23 01/24 01/25 01/26 01/27

Cold stream days

Cold stream days

← Solar heating system →

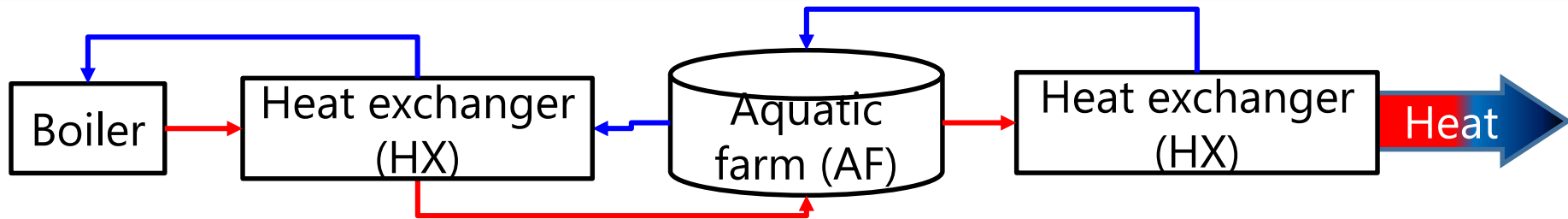
← HP system →

← Boiler system →

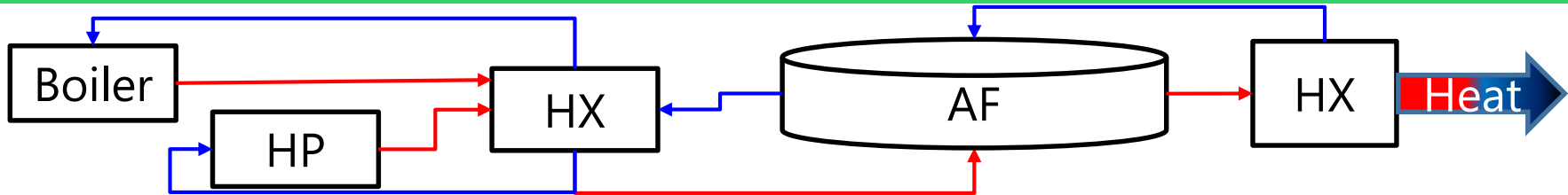
Scenario heating systems

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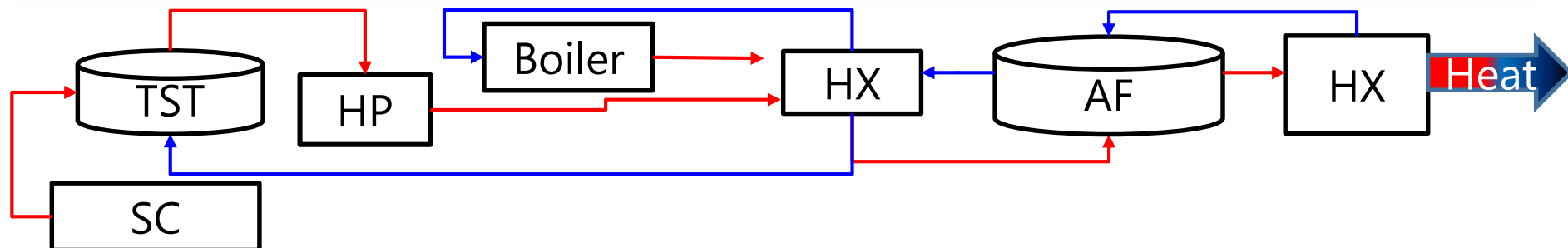
Heating system 1: Boiler heating system



Heating system 2: Heat pump and boiler heating system



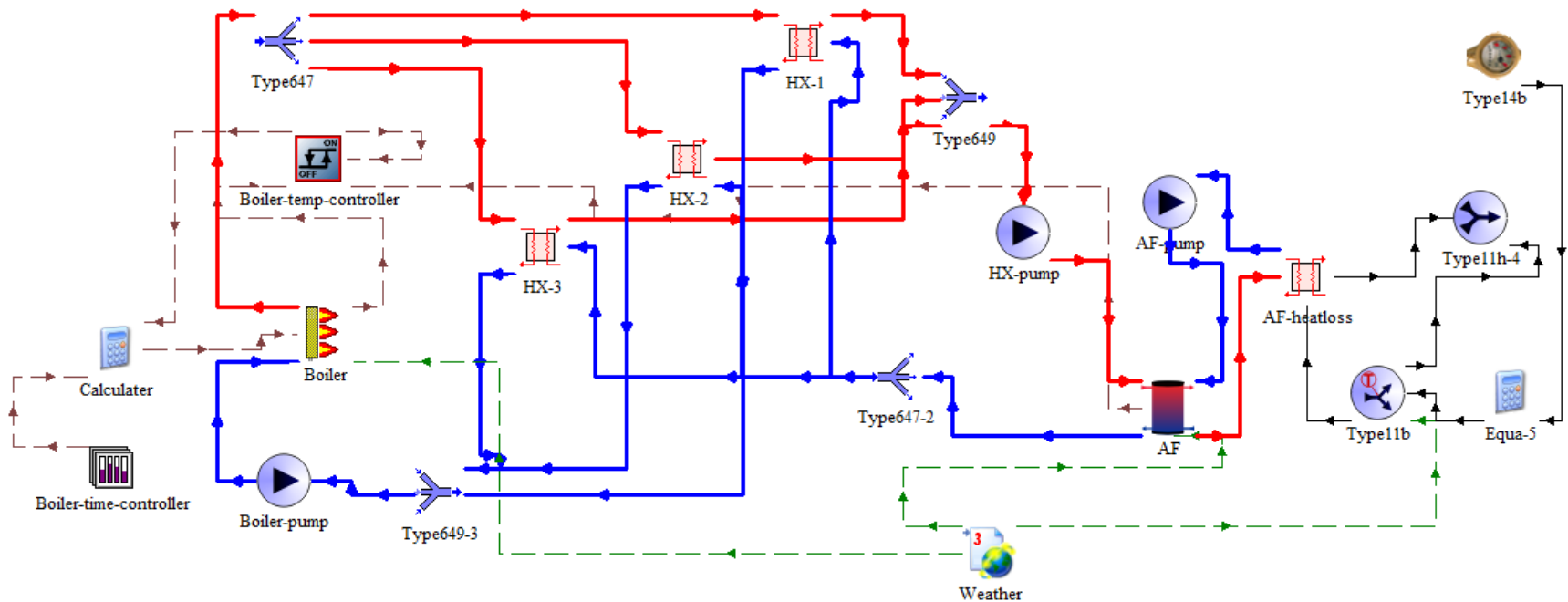
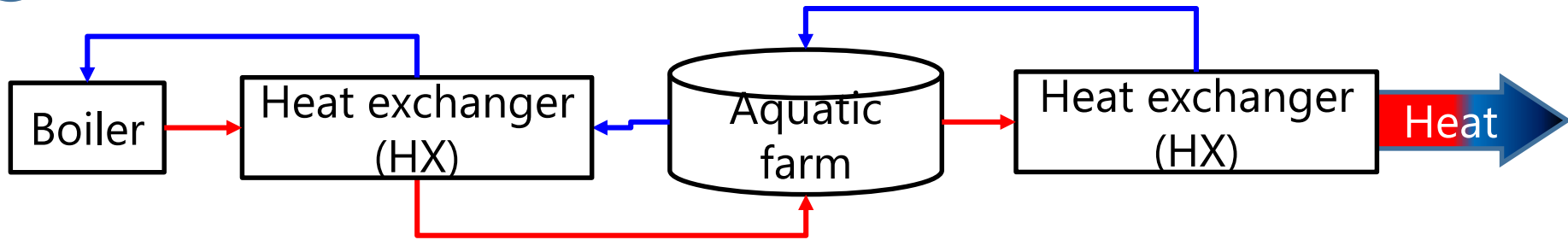
Heating system 3: Combination of SC-HP-B-Sys.



Heating system 1: Boiler heating system (290B-Sys.)

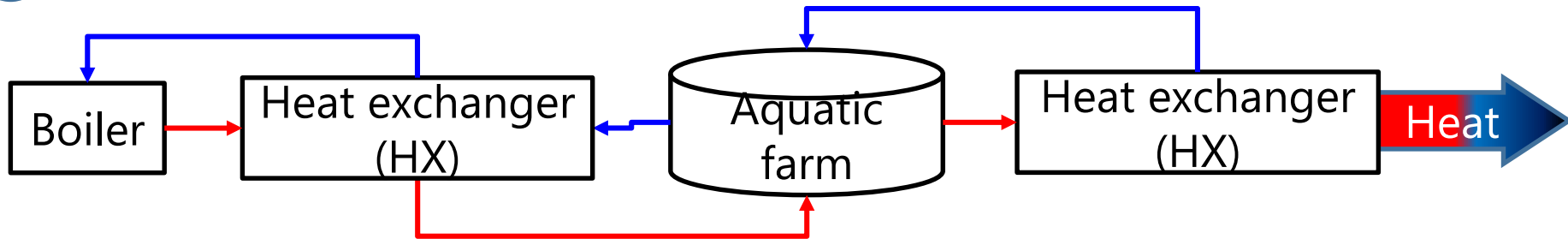


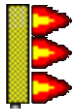


34



Heating system 1: Boiler heating system (290B-System.)

35

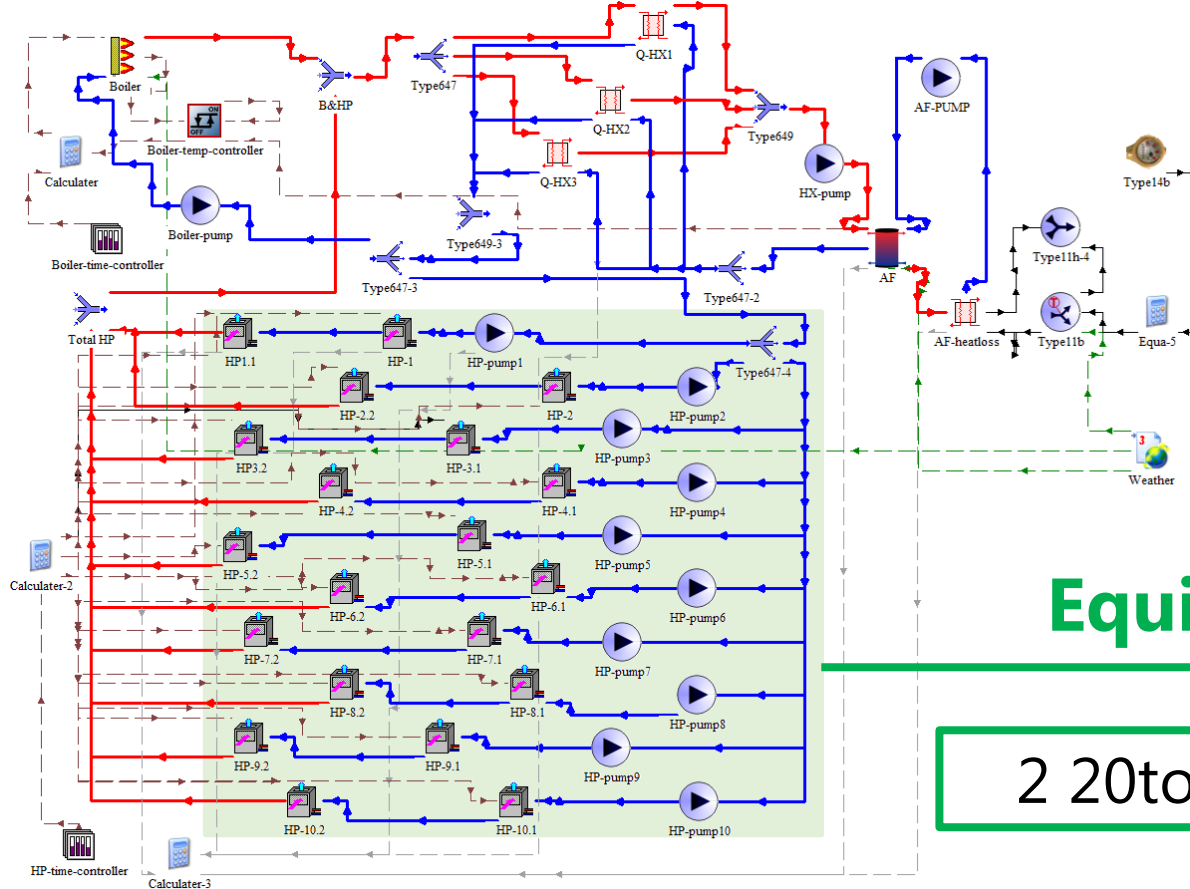
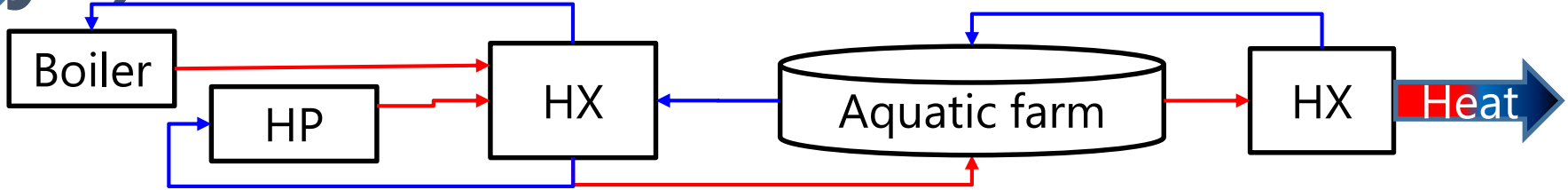


		Parameters	Unit	Value
Boiler  Type 695		Rated capacity	kW	290.7
		Pump	liter/hr.	6250
		Consumption power	kg/hr	3708
Boiler - Temperature controller  Type2-AquastatH		Set point temperature	°C	25
		High limit monitoring temperature	°C	70
		Turn on temperature difference	°C	2
		Turn off temperature difference	°C	0
HX  Type 5b		Overall heat transfer coefficient of exchanger	kJ/kg-K	280000
		Total load side flow rate	kg/s	25

Heating system 2: Heat pump and boiler heating system (HP-162B-



36 Sys.)



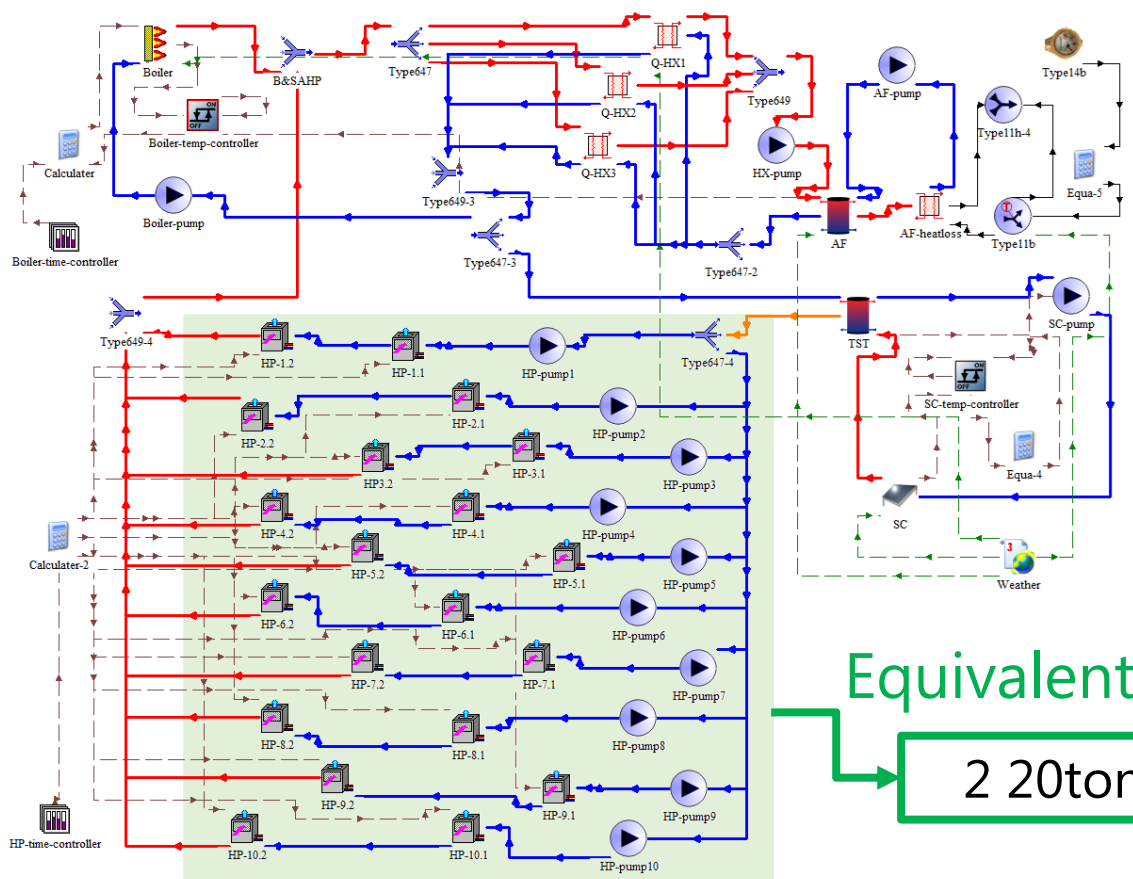
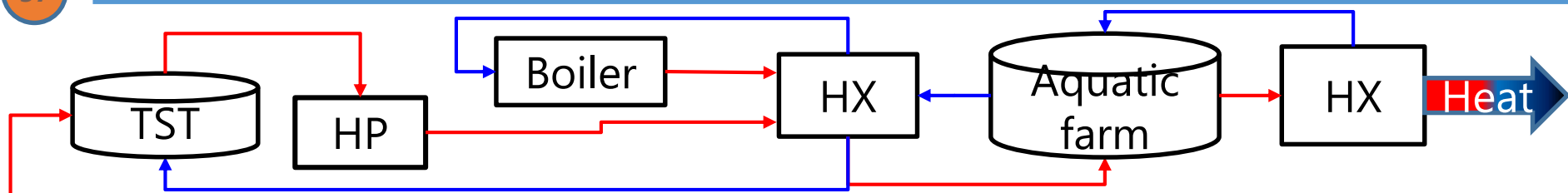
Equivalent

2 20tons-HPs

Heating system 3: Combination of SC-HP-162B-Sys. / SC-HP-37B-Sys.



37

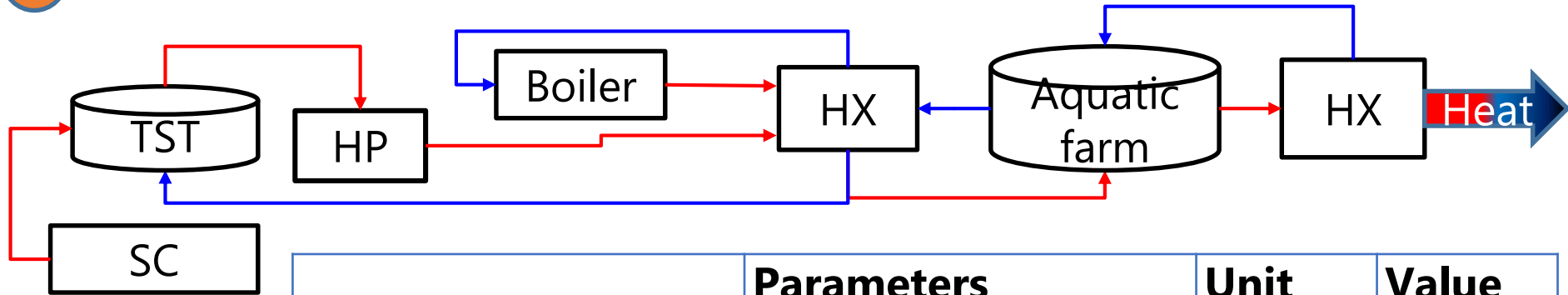


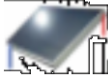


Equivalent
2 20tons-HPs

Heating system 3: Combination of SC-HP-162B-Sys. / SC-HP-37B-Sys.



38



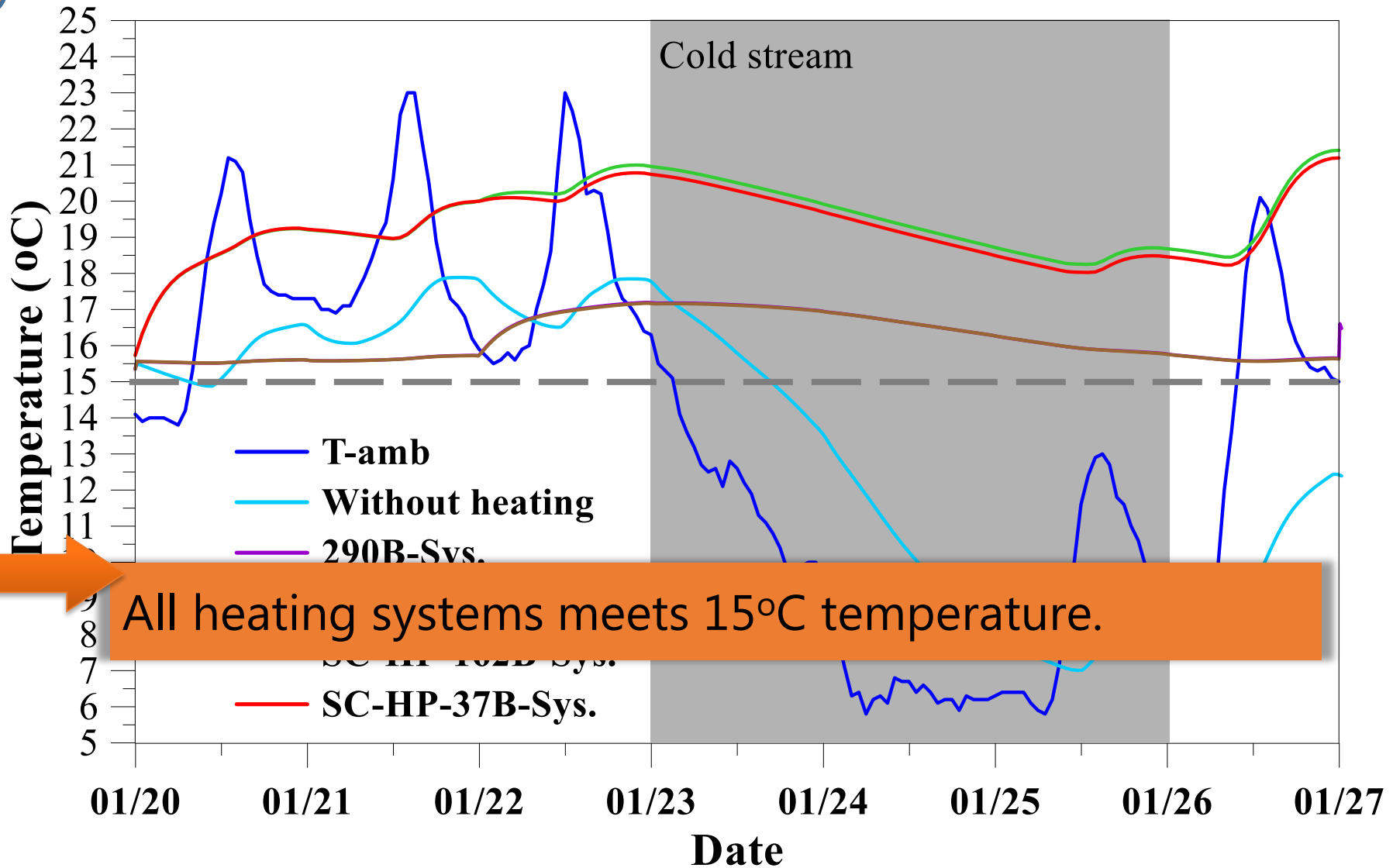
	Parameters	Unit	Value
■ Solar collector (SC)  Type 1b	Number in series ^[20]	N/A	6
	Collector area	m ²	230.4
	Flow rate	kg/s	8
■ SC-temp difference controller  Type2b	Upper dead band dT	°C	7
	Lower dead band dT	°C	3
■ Thermal storage tank (TST)  Type 4a	Initial temperature	°C	24
	Tank volume	m ³	20
	Number of nodes	N/A	1
	Tank loss coefficient	W/m ² -K	3

[20] 李聰盛，郭明樺. 2017.

System comparisons – Aquatic farm temperature



39



All heating systems meets 15°C temperature.

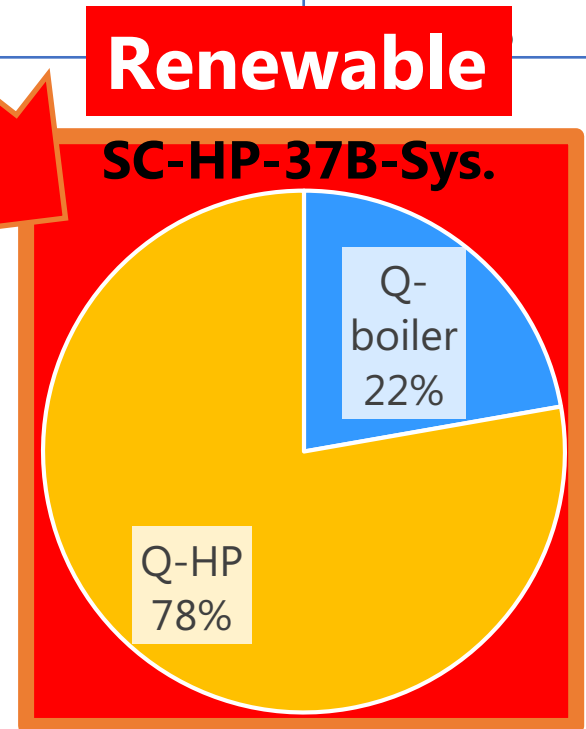
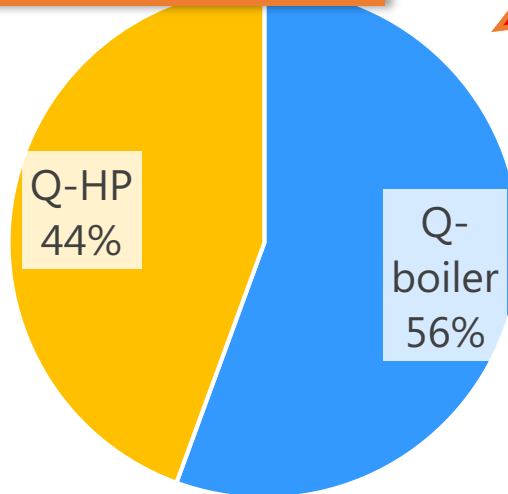
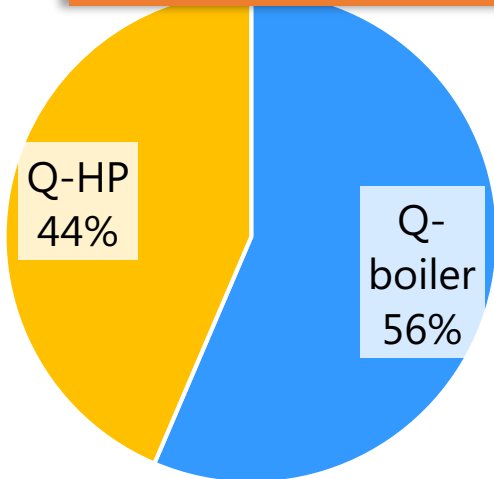
System comparisons – Proportion of heat source



40

		290B-Sys.	HP-162B-Sys.	SC-HP-162B-Sys.	SC-HP-37B-Sys.
Total heat gain	(MJ)	1.250E+05	1.257E+05	1.276E+05	7.285E+04
Heat gain from different heating system					
Q_SC	%	0%	0%	1%	3%
Q_HP	%	0%	44%	43%	75%
Q_Boiler	%	100%	56%	56%	22%

Boiler dominates



System comparisons – Economy

41

- In usual, the aquatic farmer cultivates 2-3 seasons in one year. [21]

One hecture [21]	
Milkfishes	2.2×10^4 numbers
Shrimp	1.05×10^6 numbers
Cultivation cost [22]	
Milkfish	NTD 46.05/kg
Shrimp	NTD 17.87/kg
One adult	
Milkfish [23]	300g
Shrimp [24]	50g

0.125 ha	
Milkfishes	Shrimp
2.8×10^3 numbers	1.3×10^5 numbers
↓	↓
NTD 3.8×10^4	NTD 1.2×10^5
Total NTD 1.5×10^5	

[21] 蘇甘棠. 2007

[22] 鄭嘉裕. 2009

[23] 维基百科编者. 虱目魚.

[24] http://fishdb.sinica.edu.tw/chi/importpic_2013.php?id=32.

System comparisons – Economy

- Assume
 1. NTD 155.263 k per season
 2. One cold stream per year
- Cost recovering time (unit: year) = $\frac{\text{the total cost}}{\text{the loss of one year}}$
- Total cost = investment cost + operating cost

		290B-Sys.	HP-162B-Sys.	SC-HP-162B-Sys.	SC-HP-37B-Sys.
Total cost	(NTD)	545.326 k	699.966 k	2385.453 k	2193.981 k
Payback period	(year)	4	5	15	14

System comparisons – environmental impact



43

		290B-Sys.	HP-162B-Sys.	SC-HP-162B-Sys.	SC-HP-37B-Sys.
Heat gain from Boiler	(MJ)	1.250E+05	7.092E+04	7.092E+04	1.620E+04
Consumption of diesel oil	(Liter)	3556.95	2005.81	2005.81	458.33
CO₂ emission from diesel oil [25]	(kg)	9390.36	5295.33	5295.33	1209.99
Payback period	(year)	4	5	15	14
CO₂ emission from diesel oil during payback period	(kg)	32981.52	23872.72	81357.15	17098.04

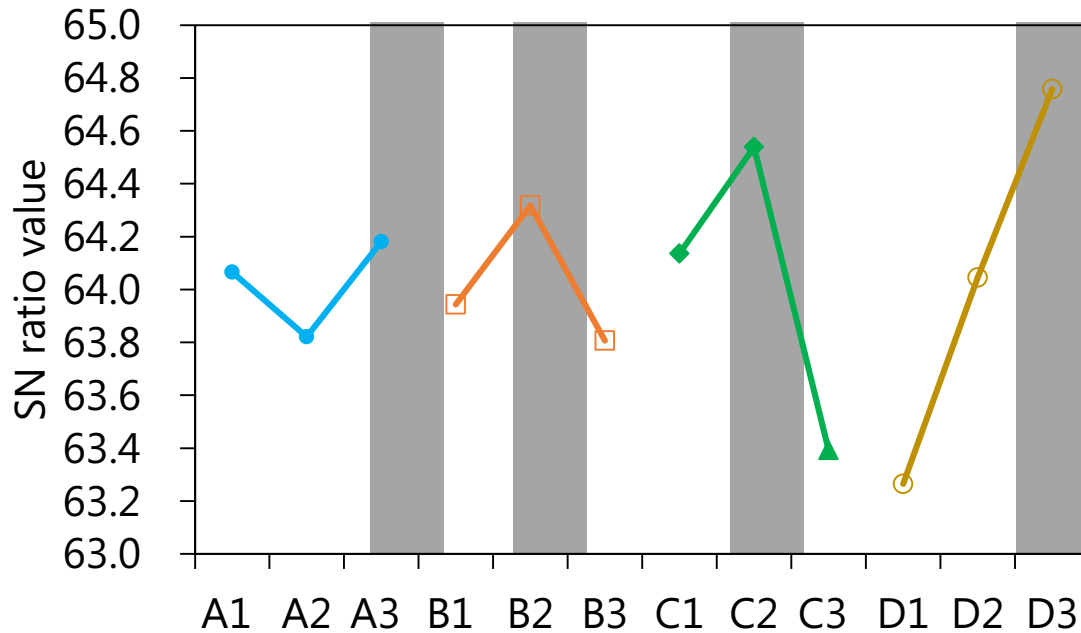
[63] <http://ecoscore.be/en/info/ecoscore/co2>.

Conclusions – Aquatic farm geometry

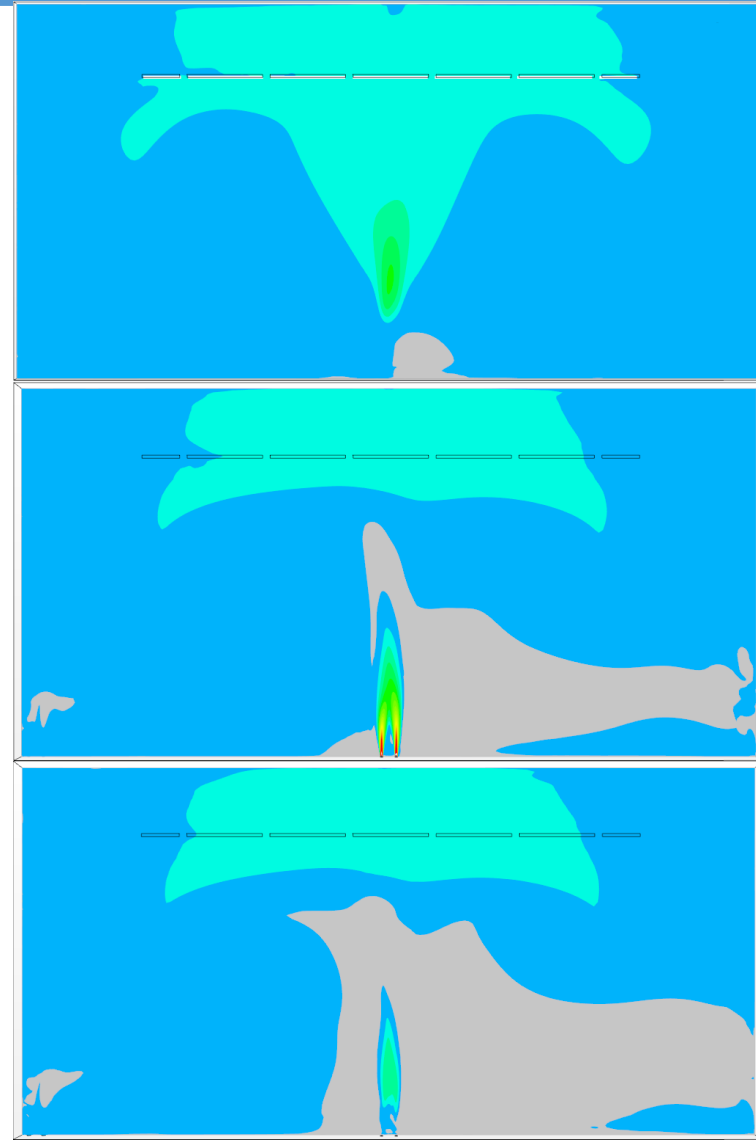


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■ Aquatic farm optimization



- A3: Two inlets of the height at 1.5 m
- B2: inlets and outlets at same side
- C2: Barrier length at 30 m
- D3: Barrier distance from inlet wall at 20 m




Conclusions – Heating systems

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■ Comparison the heating system

	Most	Least
Investment cost	SC-HP-162B-Sys.	290B-Sys.
Cost recovering time	SC-HP-162B-Sys.	290B-Sys.
CO₂ emission per year	290B-Sys	SC-HP-37B-Sys.
CO₂ emission from diesel oil during payback period	SC-HP-37B-Sys.	SC-HP-37B-Sys.


 ✓ Suitable for the optimized aquatic farm **during the cold stream**
 → **HP & boiler heating system**

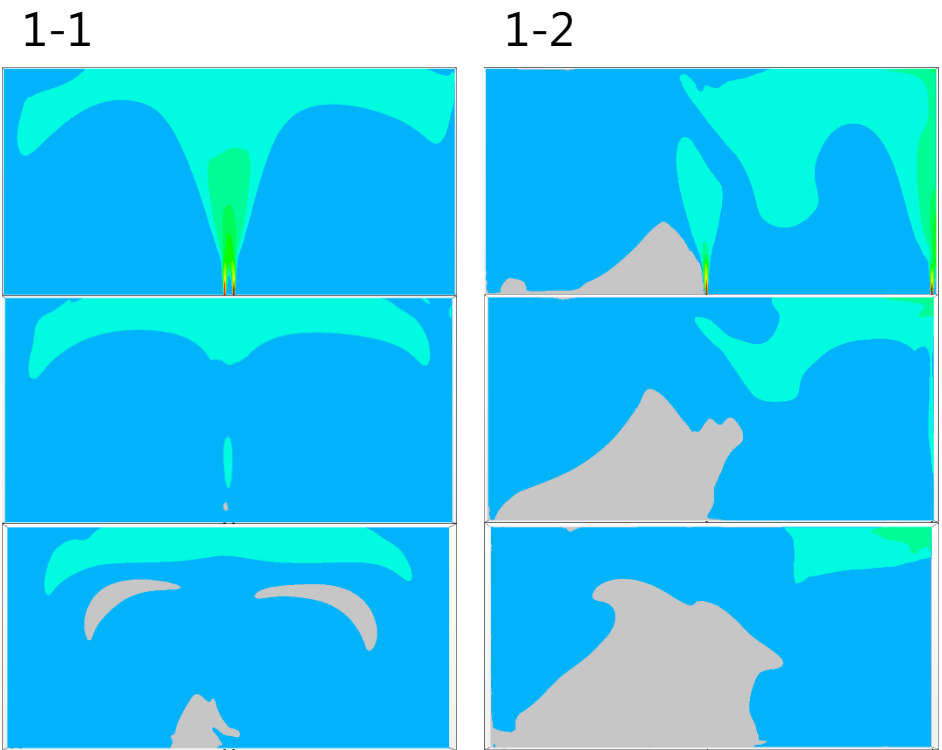
Thank you for your attention



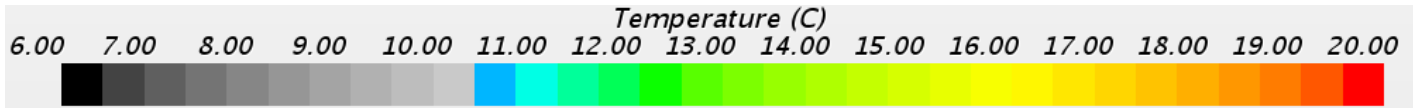
Thank you for your attention



1. Distance between inlet 1 & inlet2

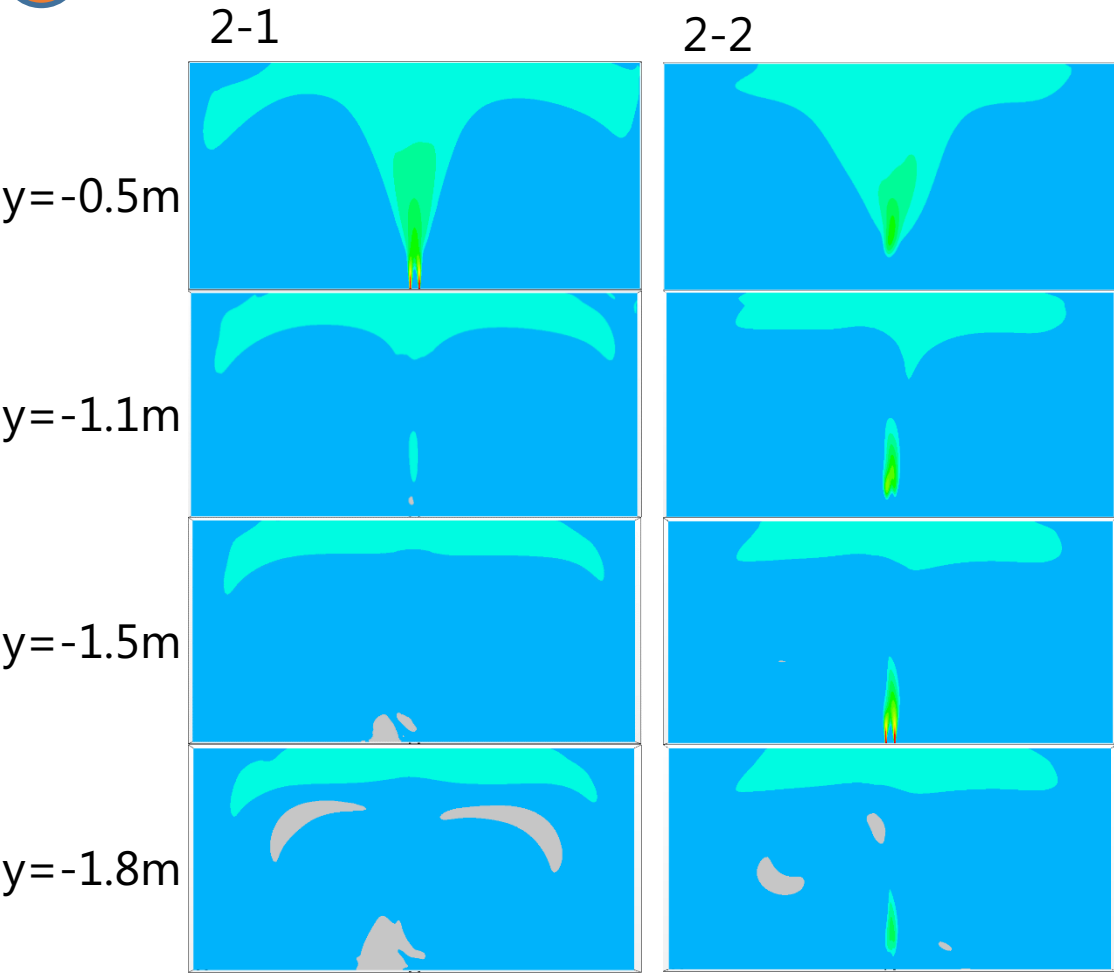


Position Inlet2 as fixed inlet1		
	1-1	1-2
Parameters	Inlet2 = 0.5	Inlet2 = 12.5
Cell	2878154	2458295
Survival zone	1936.18	1707.12
%	77.73%	68.53%
	9.20%	

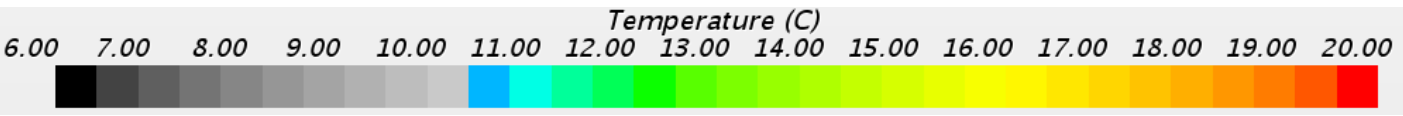


2. Two inlets of the height

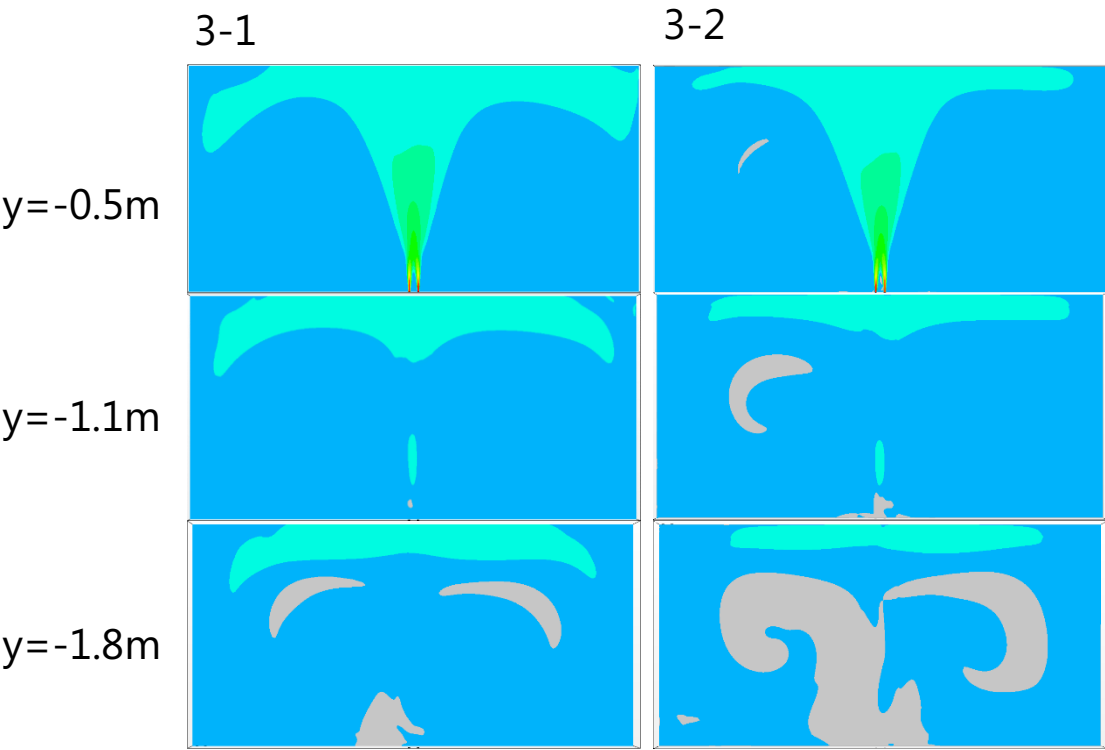
49



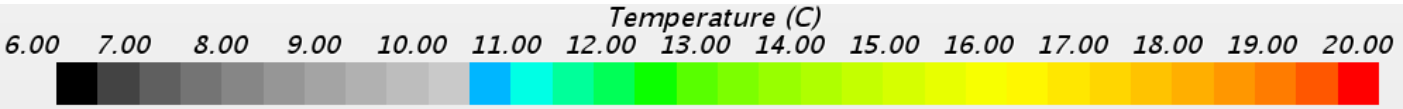
	2-1	2-2
Parameters	-0.5	-1.5
Cell	2878154	2938489
Survival zone	1936.18	2133.86
%	0.7773	0.8566
	0.0794	



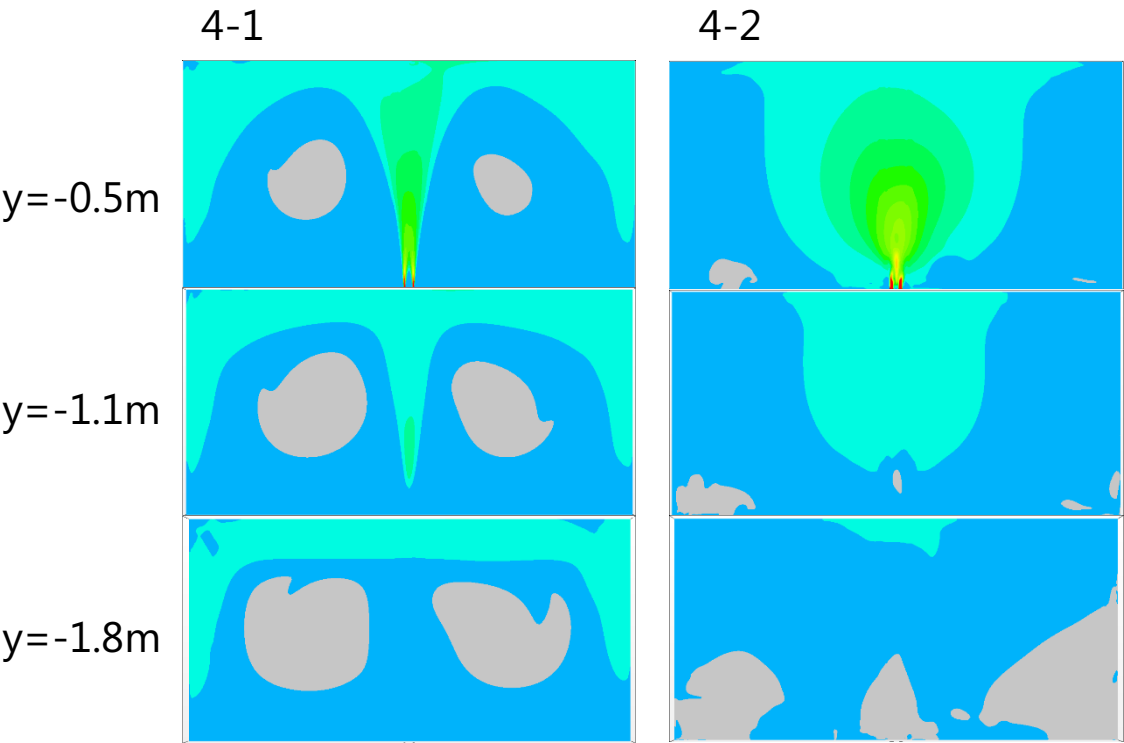
3. Outlets positions



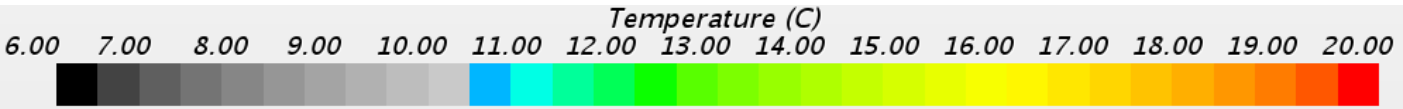
	3-1	3-2
Parameters	Same side	Opposite side
Cell	2878154	2610467
Survival zone	1936.18	1622.3
%	77.73%	65.13%
	12.60%	



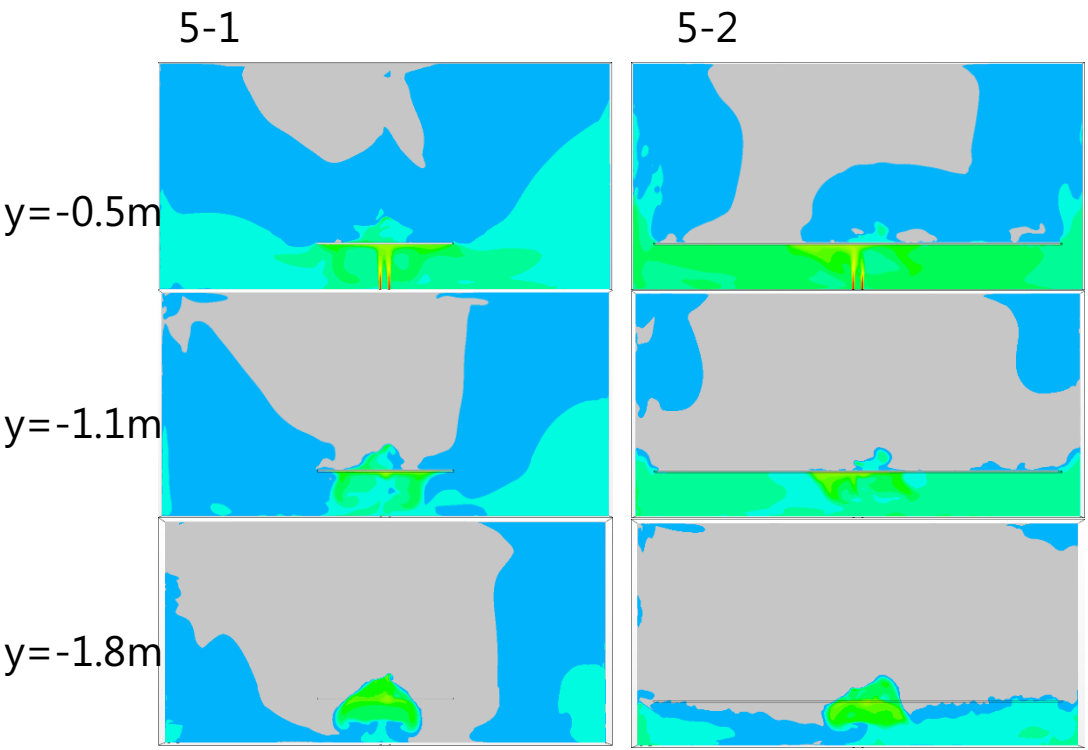
4. Velocity (fixed mass flowrate)



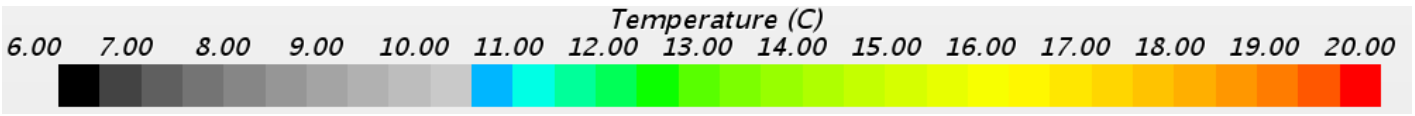
	4-1	4-2
Parameters	V1	V2
Cell	2913113	3060811
Survival zone	1709.8	1611.61
%	68.64%	64.70%
	3.94%	



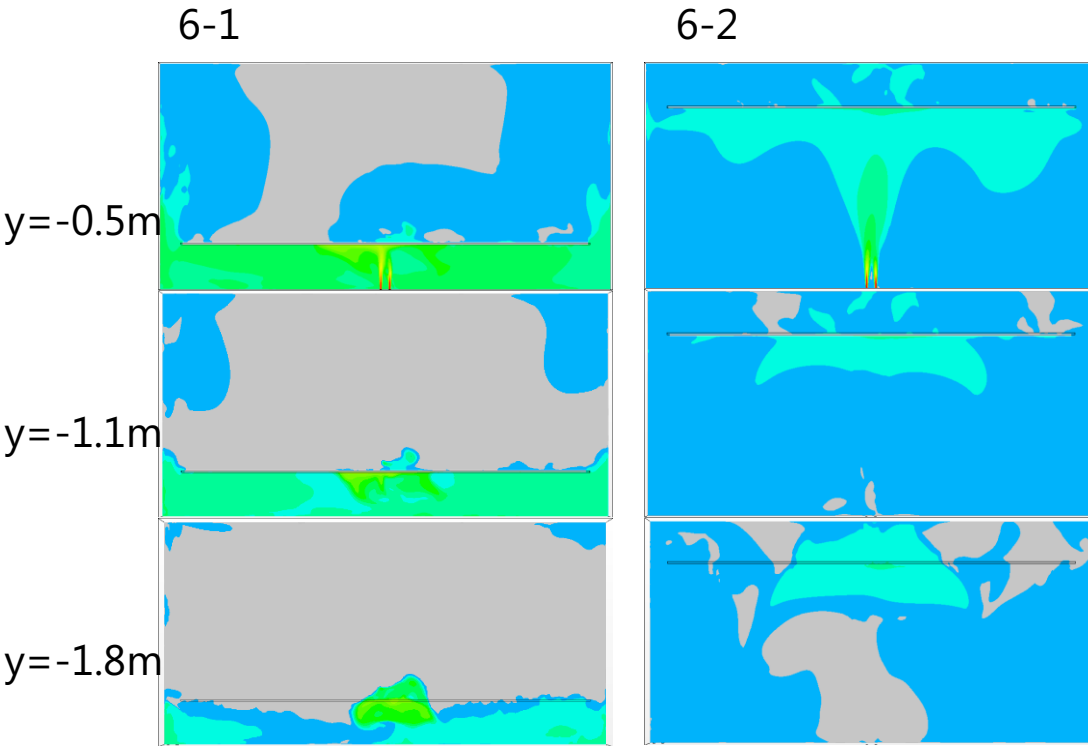
5. Barrier length



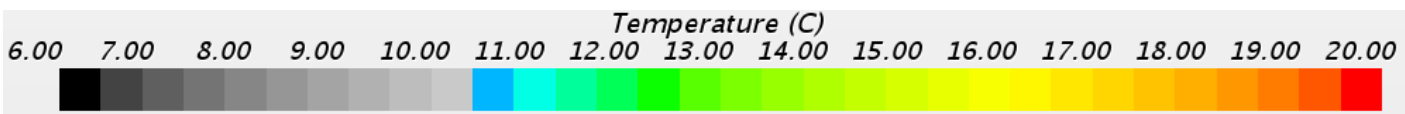
	5-1	5-2
Parameters	Length =15m	Length =45m
Cell	2995764	2610467
Survival zone	1273.12	811.85
%	51.03%	32.65%
	18.38%	



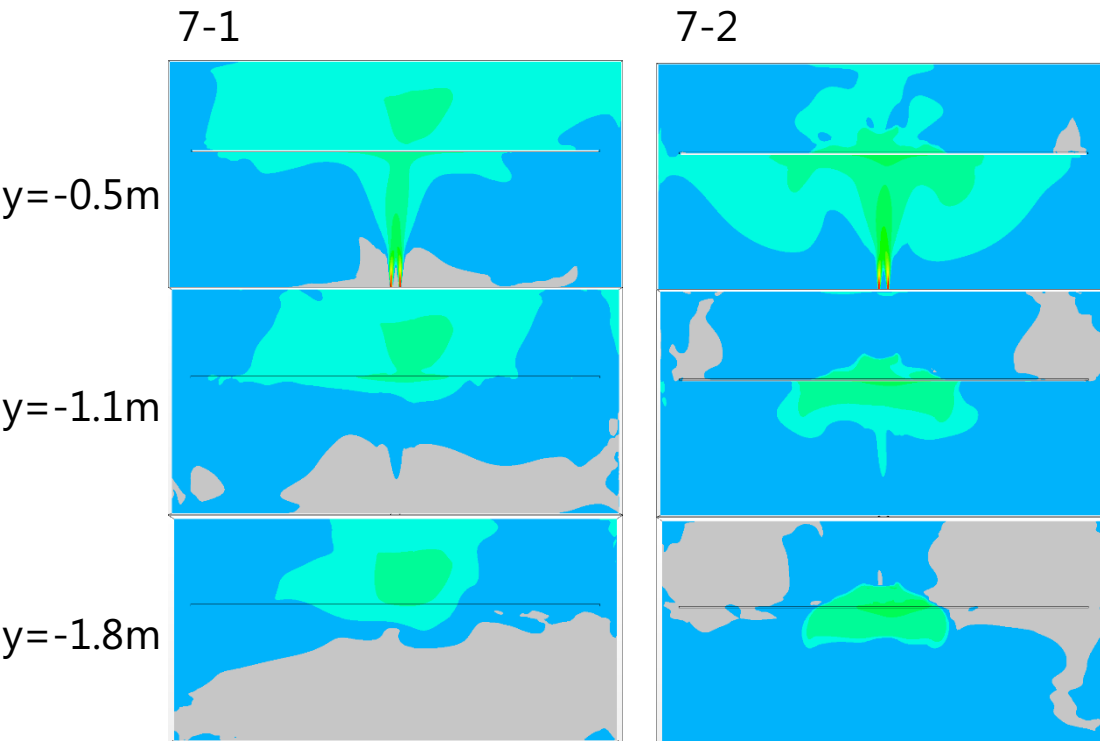
6. Barrier position



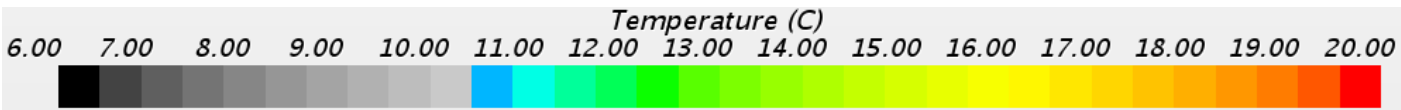
	6-1	6-2
Parameters	Distance =10m	Distance =20m
Cell	2622267	2613223
Survival zone	1264.8	1625.18
%	50.77%	65.24%
	14.47%	



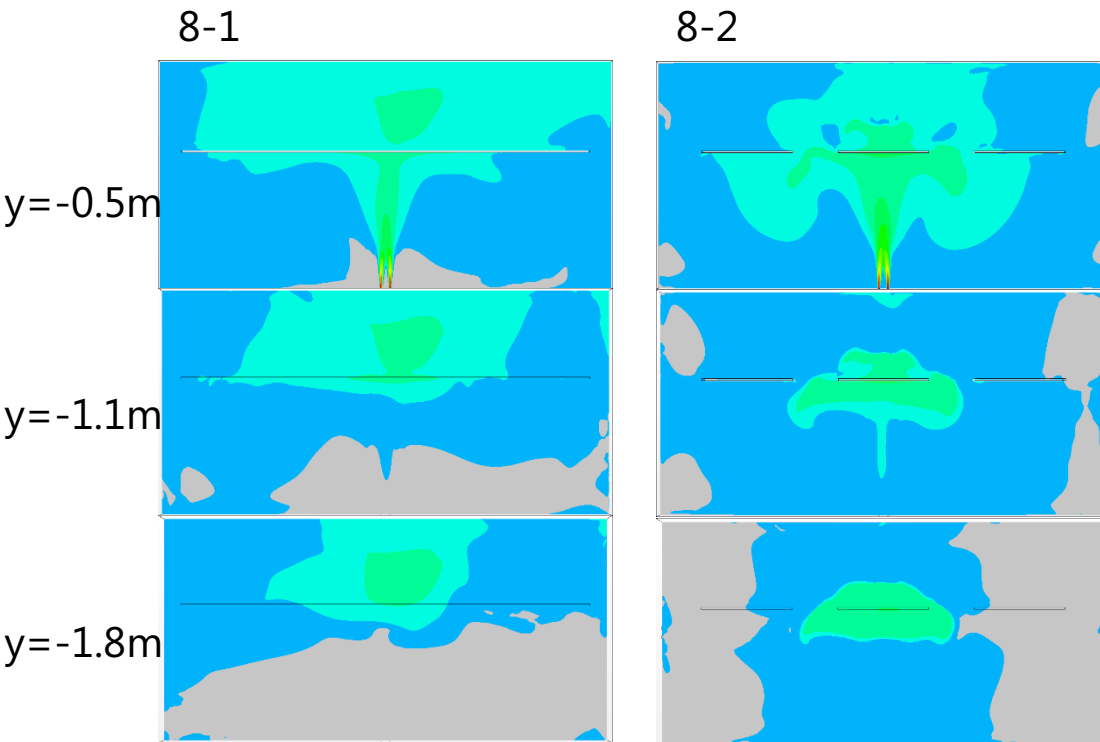
7. Barrier thickness



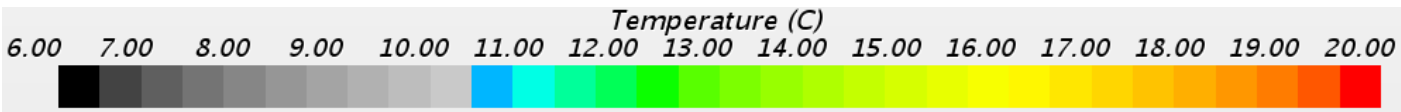
	7-1	7-2
Parameters	Depth =0.75m	Depth =1.5m
Cell	2632526	2568469
Survival zone	1671.17	1682.76
%	67.09%	67.55%
	0.47%	



8. Barrier numbers

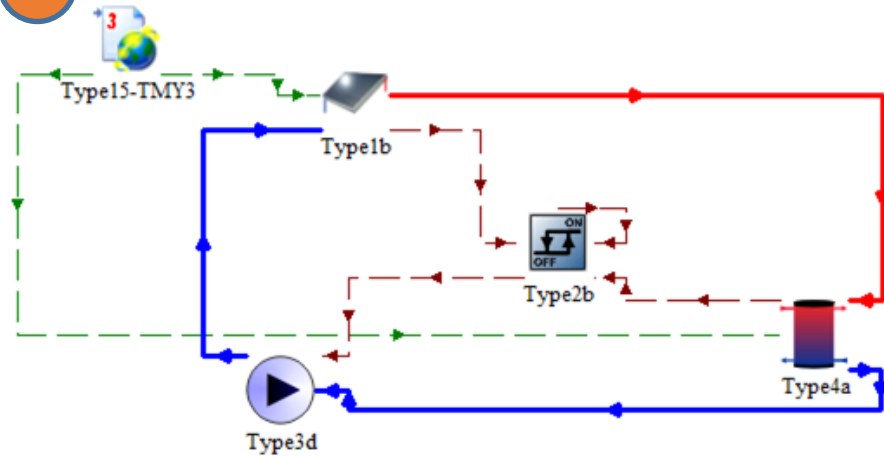


	8-1	8-2
Parameters	1*30	10*3
Cell	2767419	2817395
Survival zone	1518.4	1494.07
%	60.96%	59.98%
	0.98%	



System Diagram (1)

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Controller



Type2b

Parameter	Value	Unit
Upper dead band ΔT	7	$^{\circ}\text{C}$
Lower dead band ΔT	3	$^{\circ}\text{C}$

Storage tank



Type4a

Parameter	Value	Unit
Cold side temperature	25	$^{\circ}\text{C}$
Initial nodal temperature	25	$^{\circ}\text{C}$
Tank volume	460	L
Number of nodes	3	N/A

Pump



Type3d

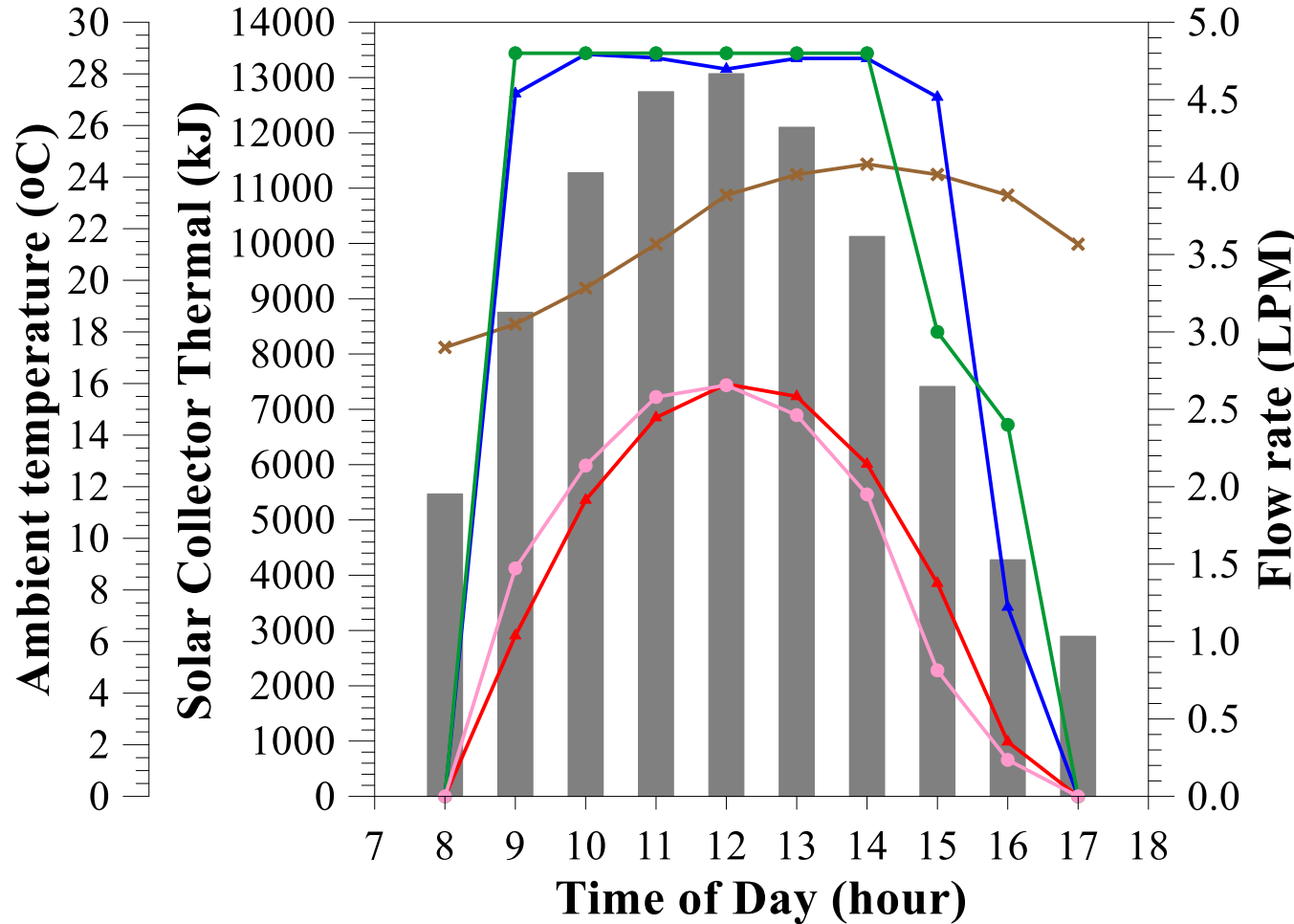
Parameter	Value	Unit
Maximum flow rate	4.8	L/min
Maximum power	0.37	kW

Validated system (1) - Solar Water Heating System



March 02, 2017

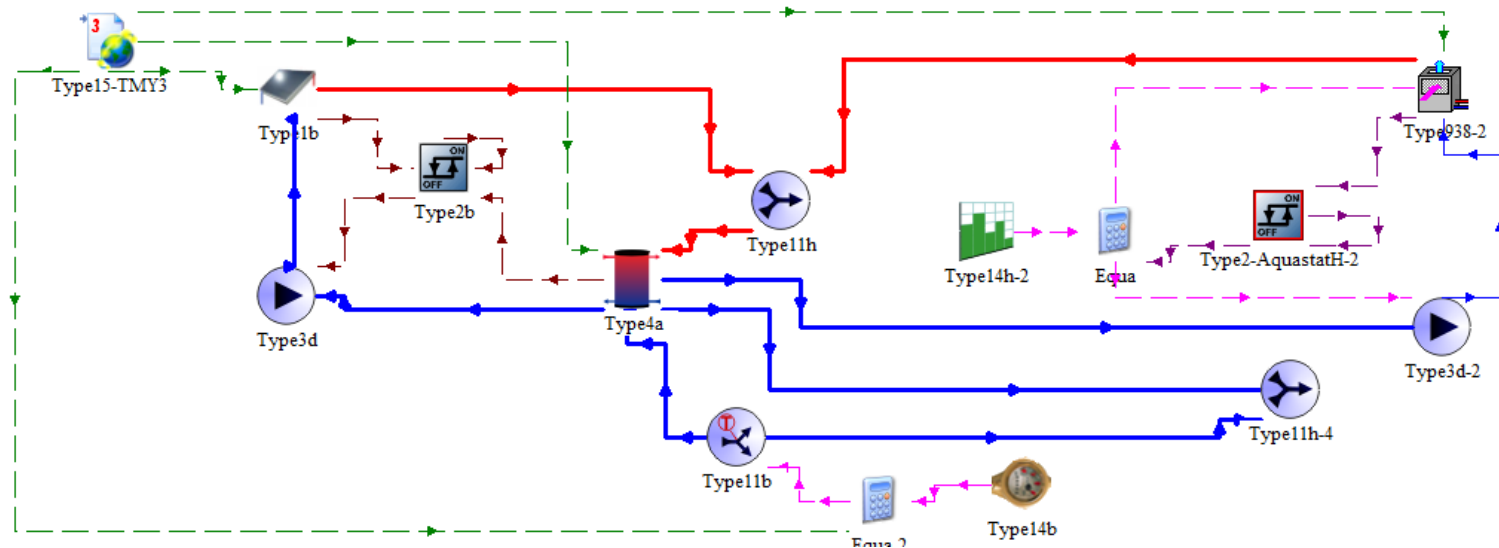
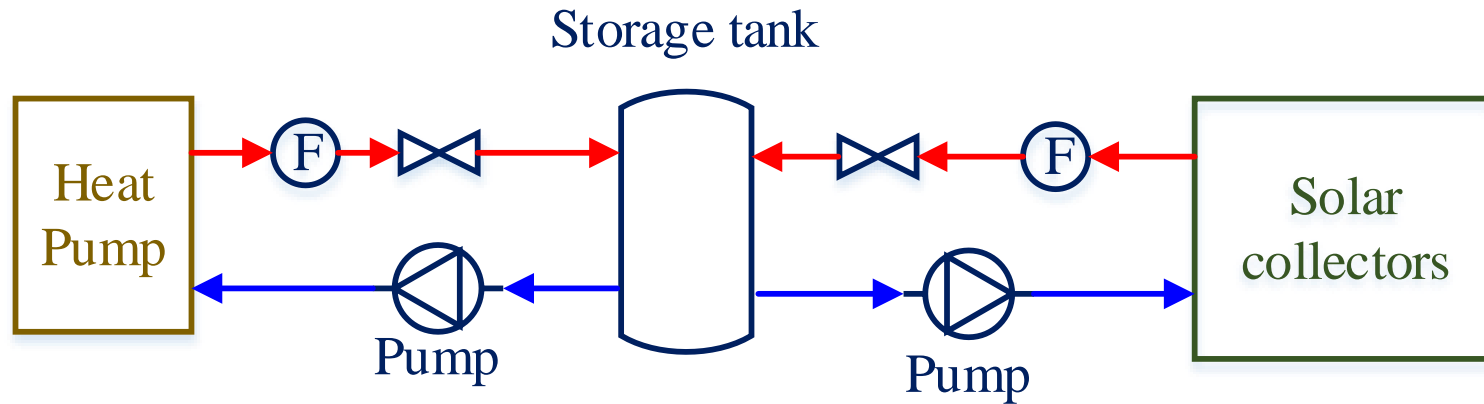
- Solar radiation
- Simulation Qsc
- ▲ Experiment Qsc
- Simulation Fsc
- ▲ Experiment Fsc
- ✕ Ambient temperature



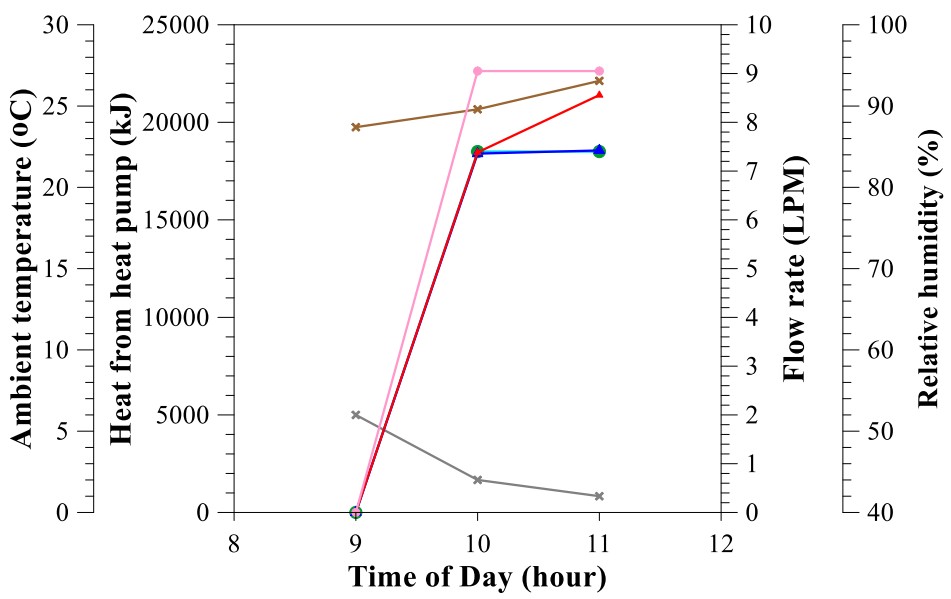
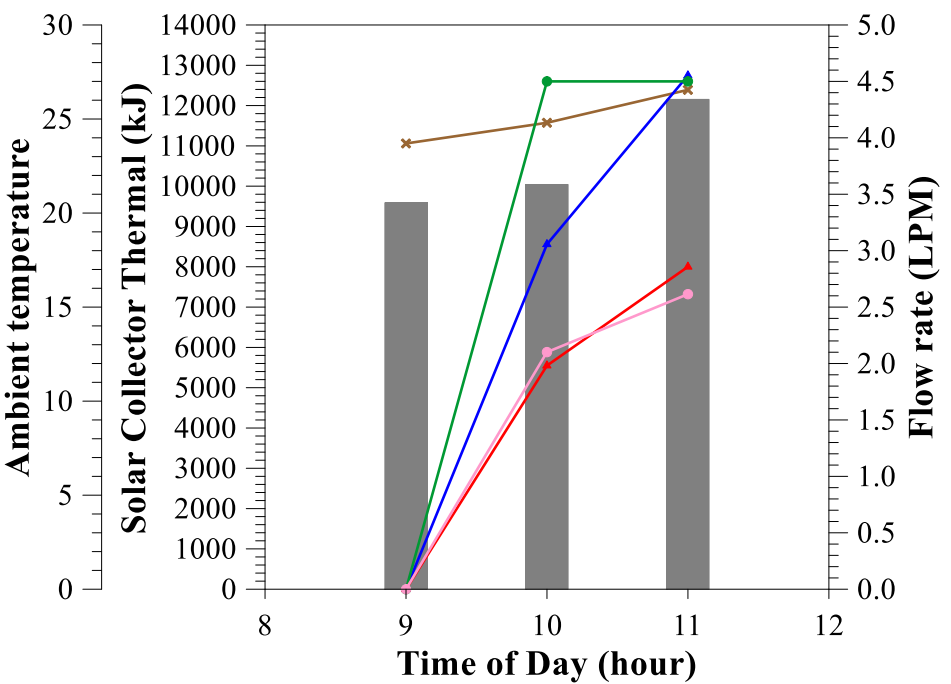
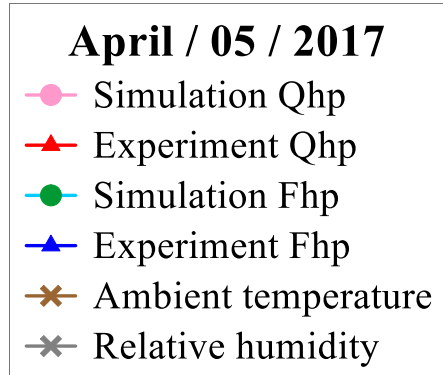
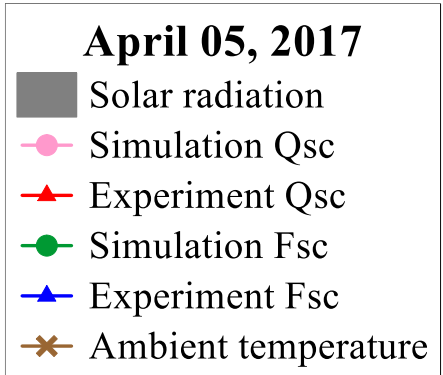
Validate parameters of solar thermal

System Diagram (3)

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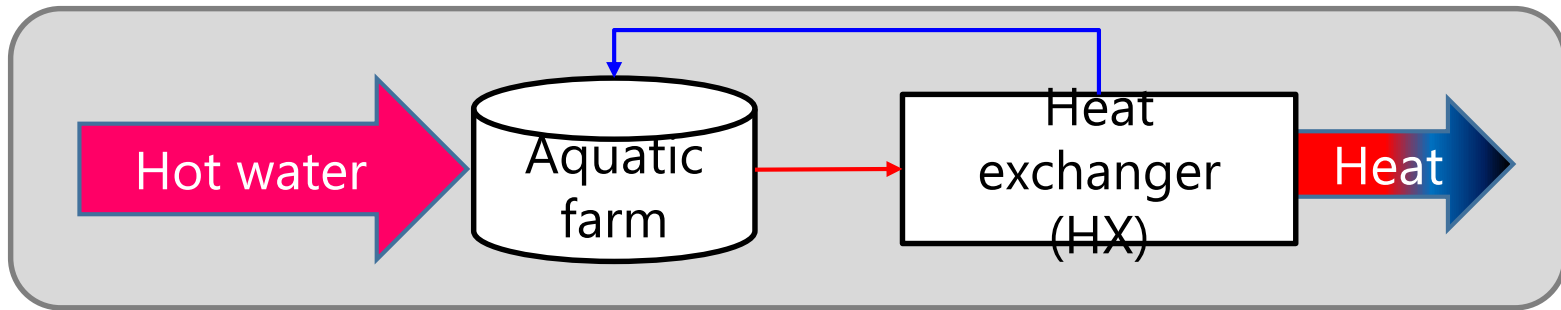
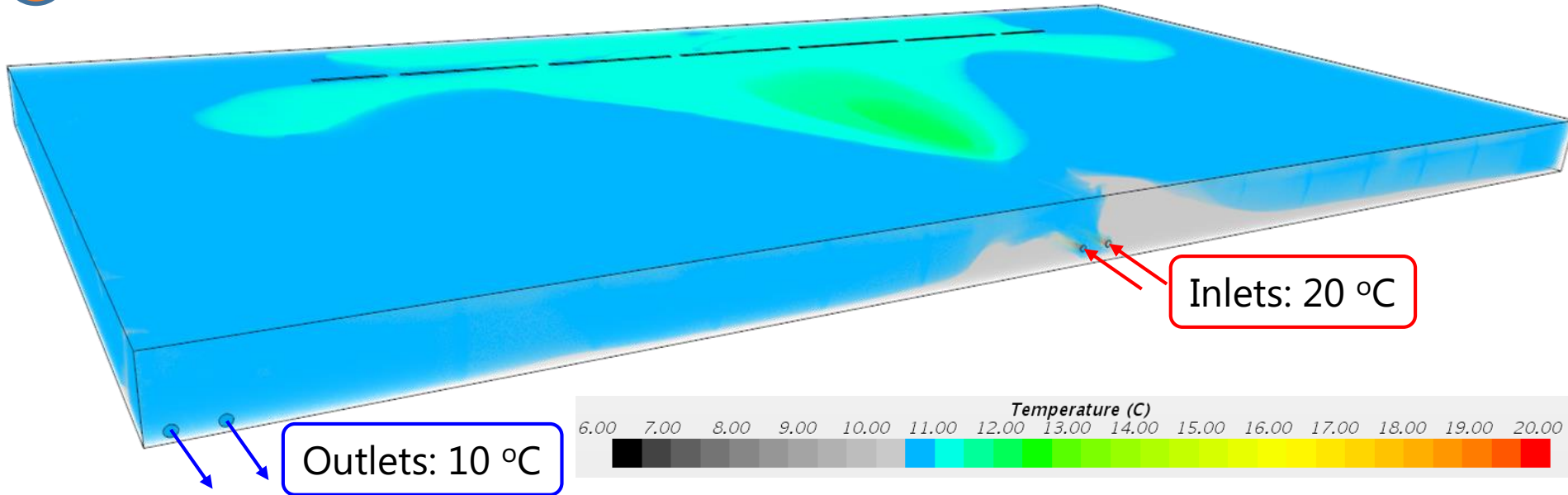
Validated system (3)



Relationship between TRNSYS and STAR-CCM+



60

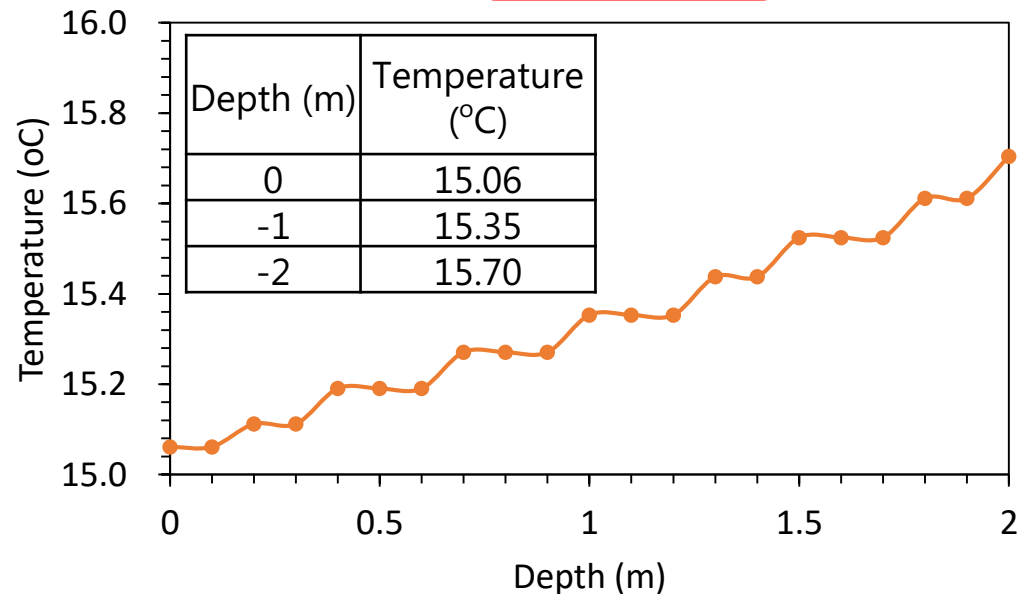
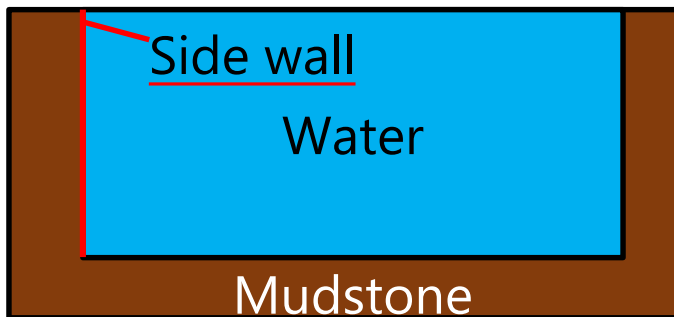
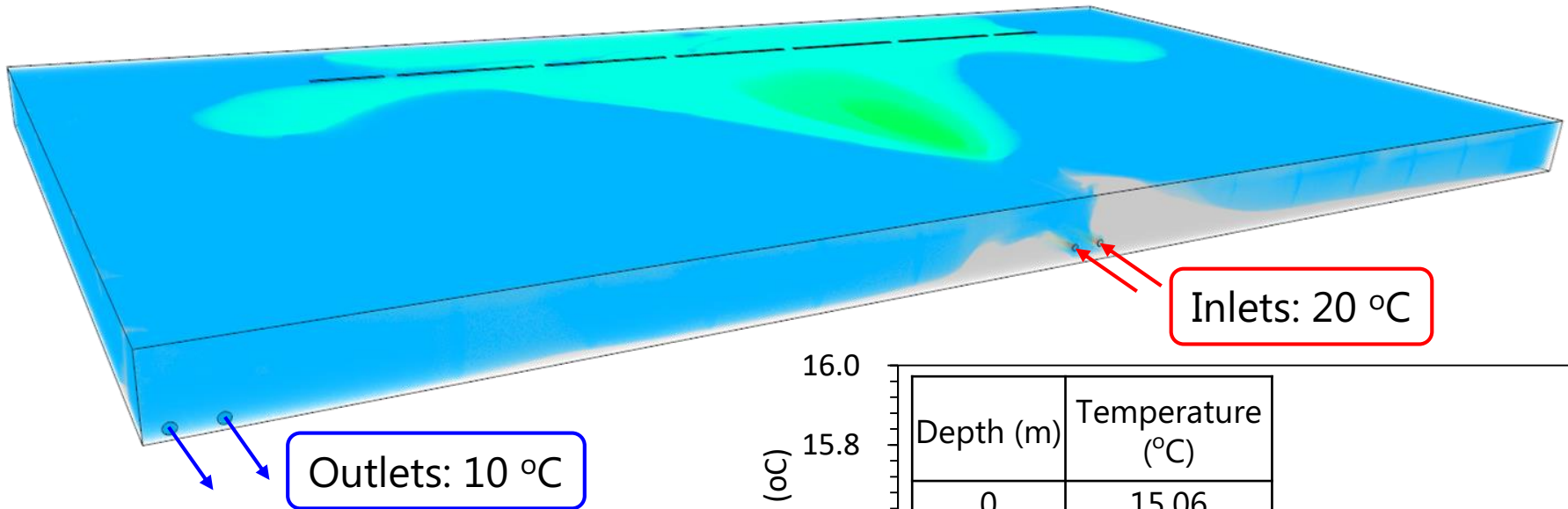
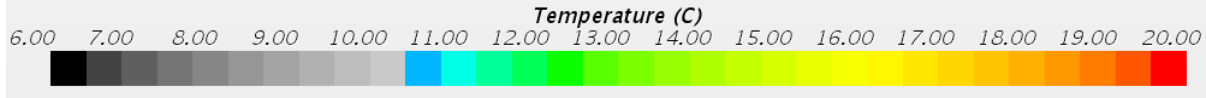


Imitate heat loss via HX

Relationship between TRNSYS and STAR-CCM+



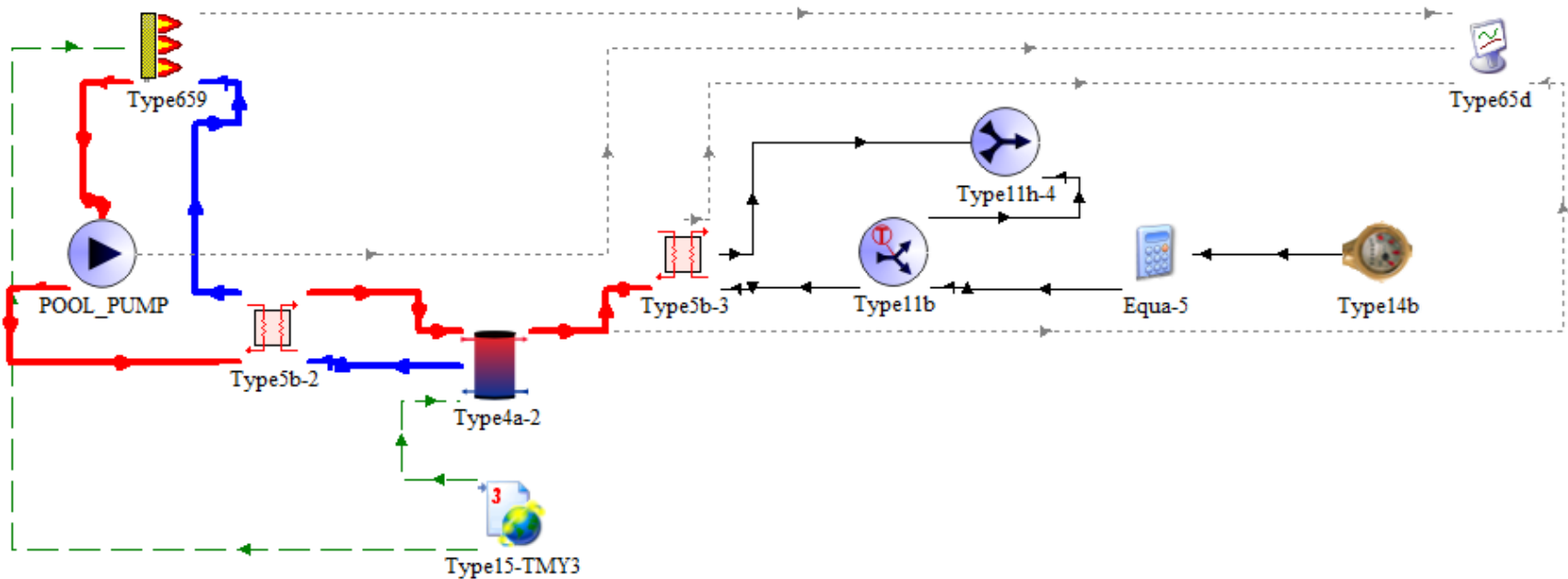
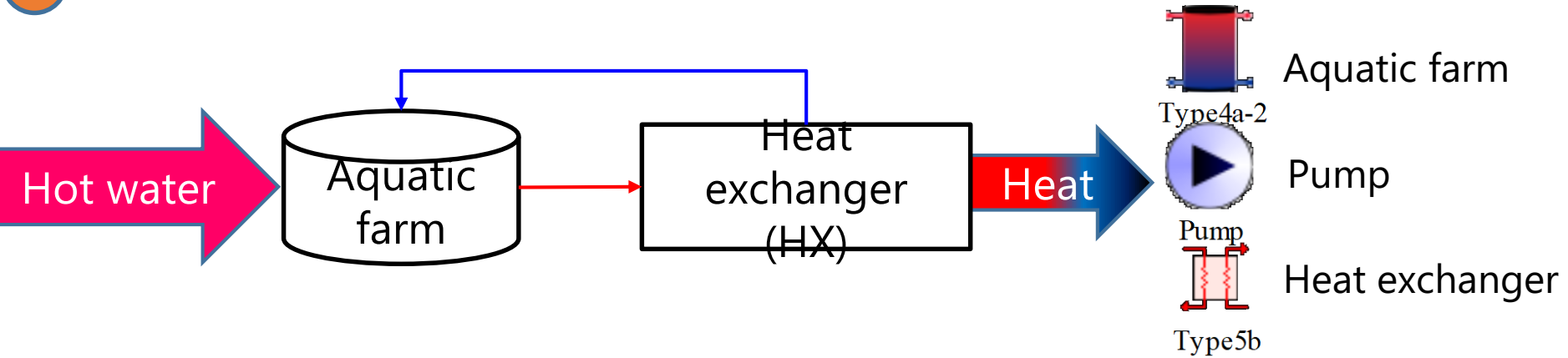
61



Relationship between TRNSYS and STAR-CCM+



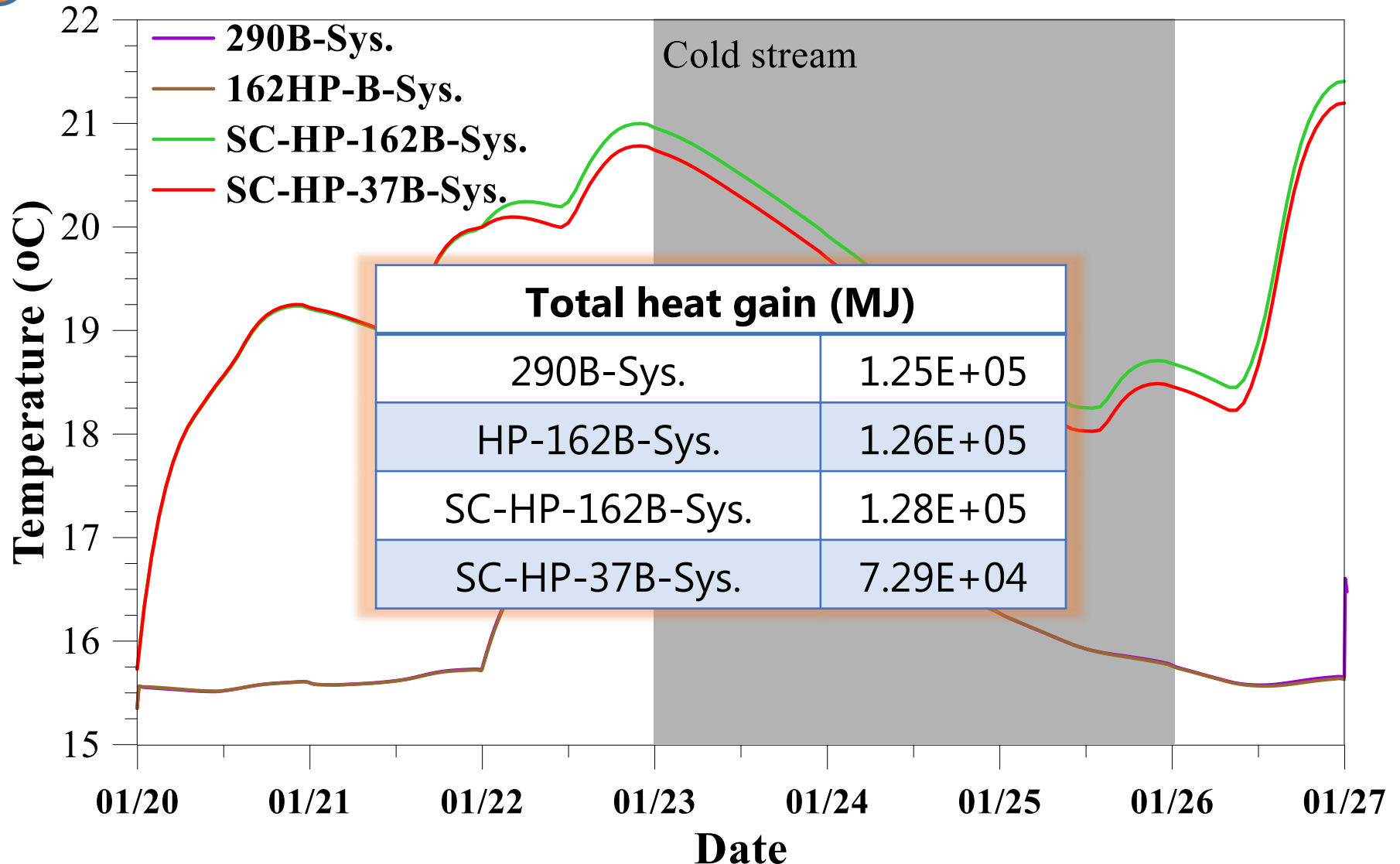
62

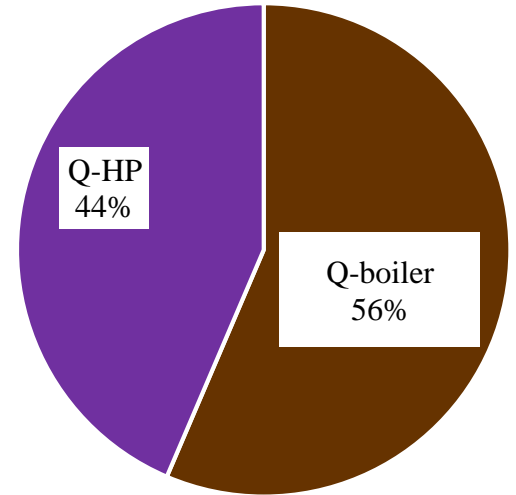
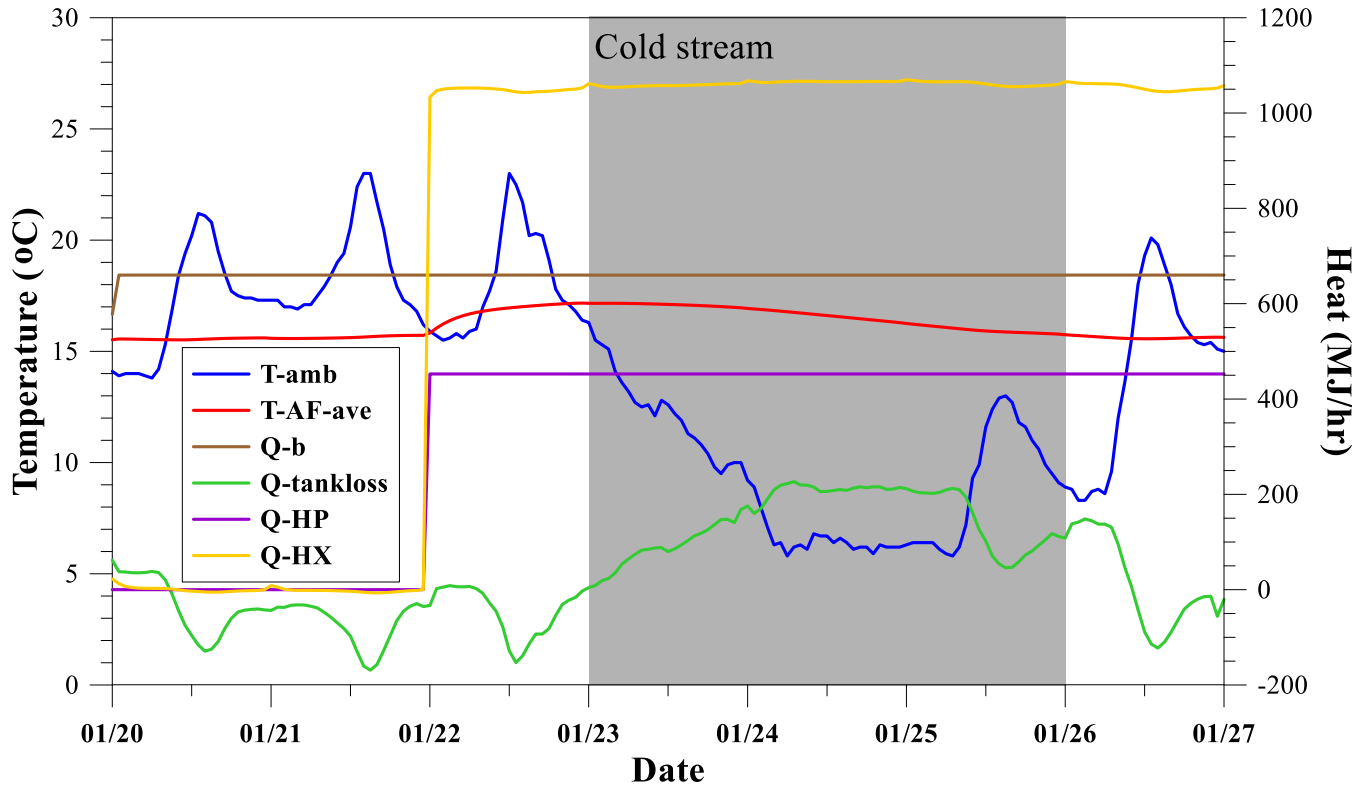
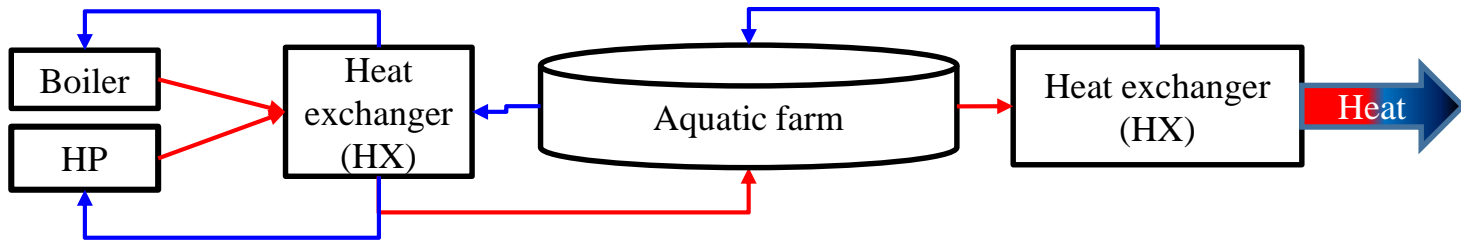


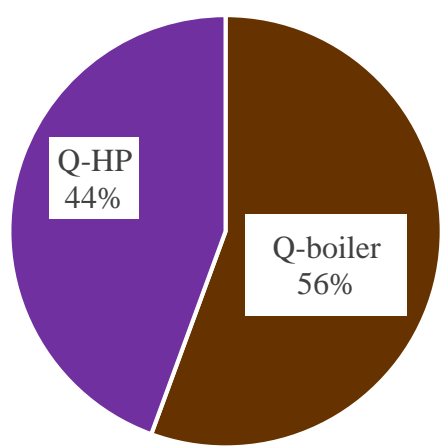
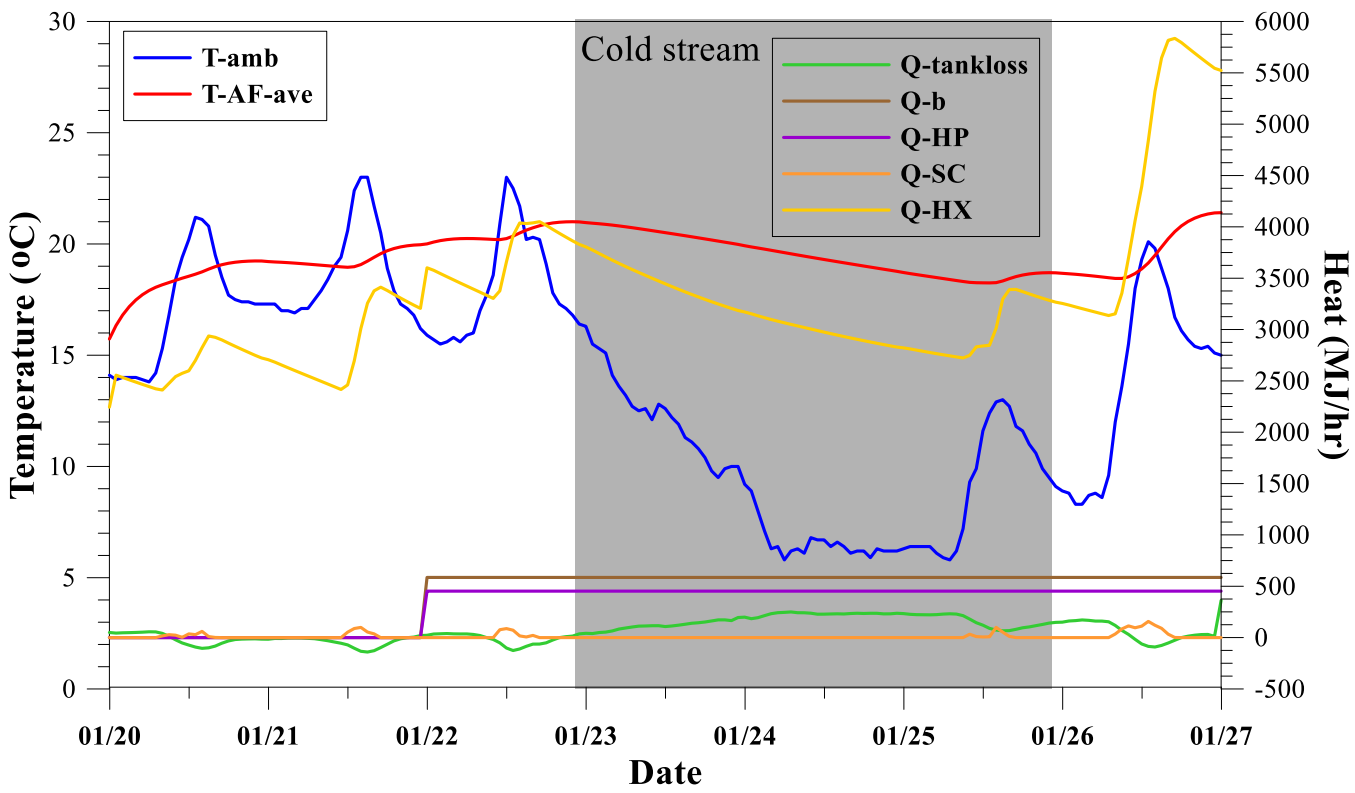
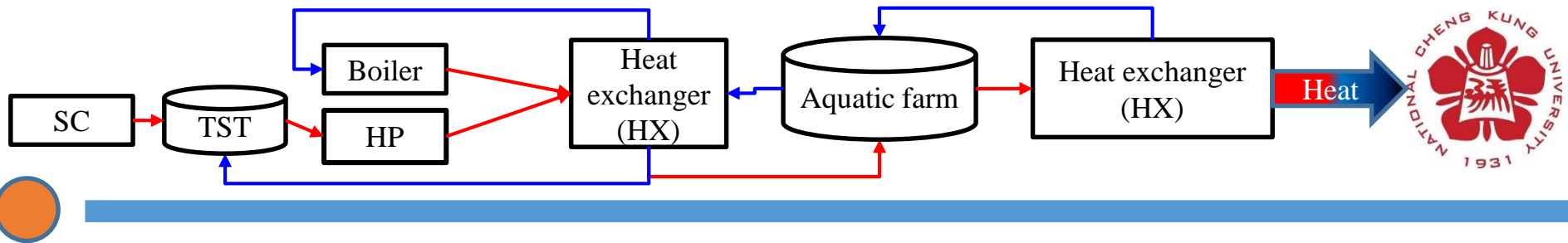
System comparisons – Aquatic farm temperature

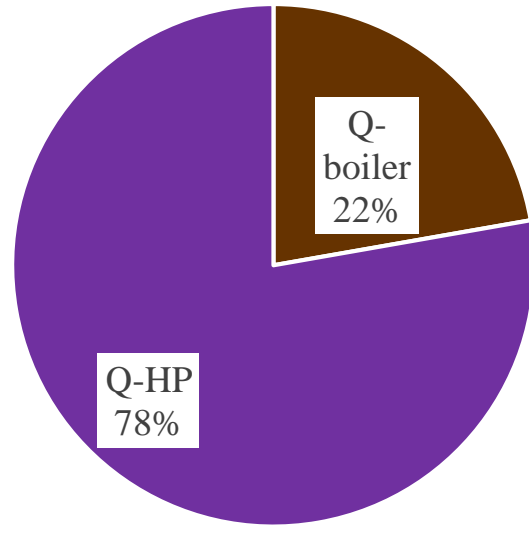
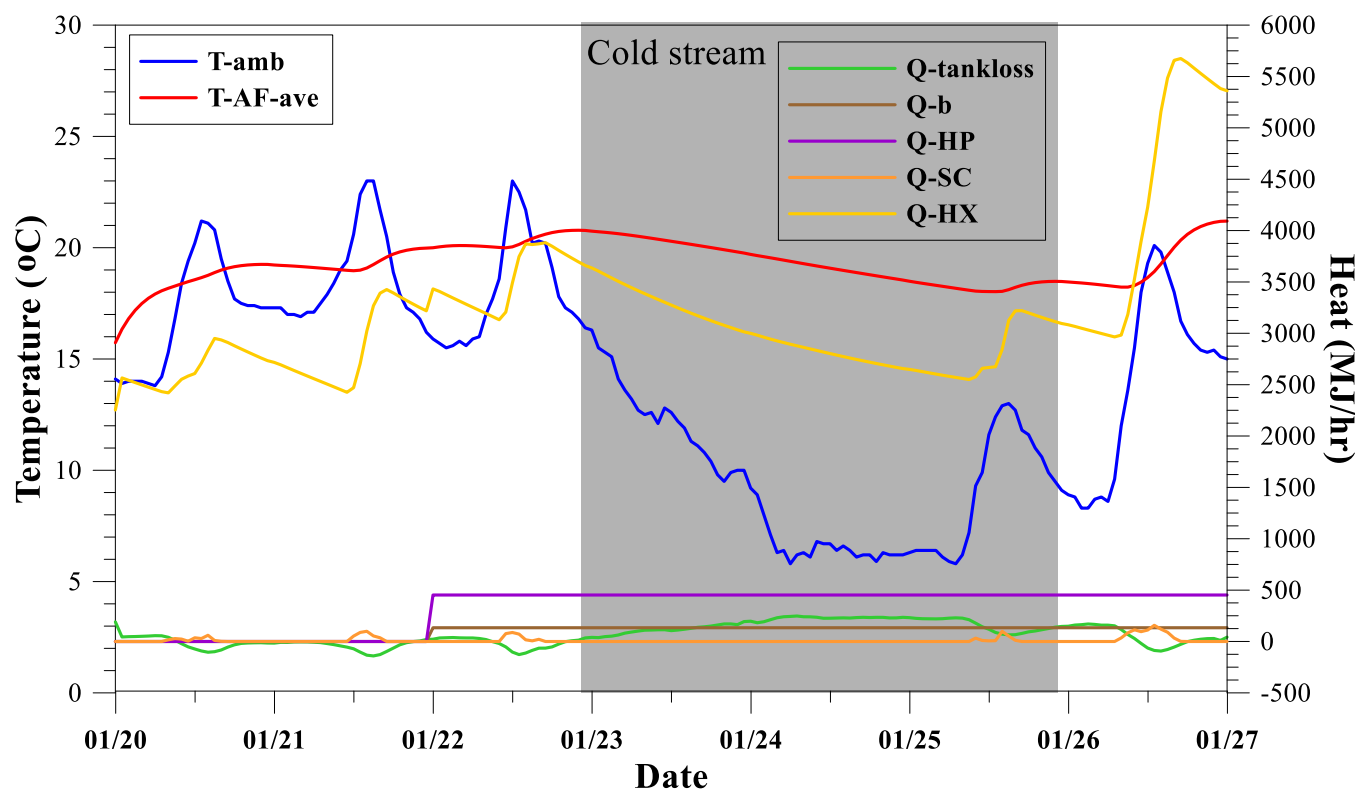
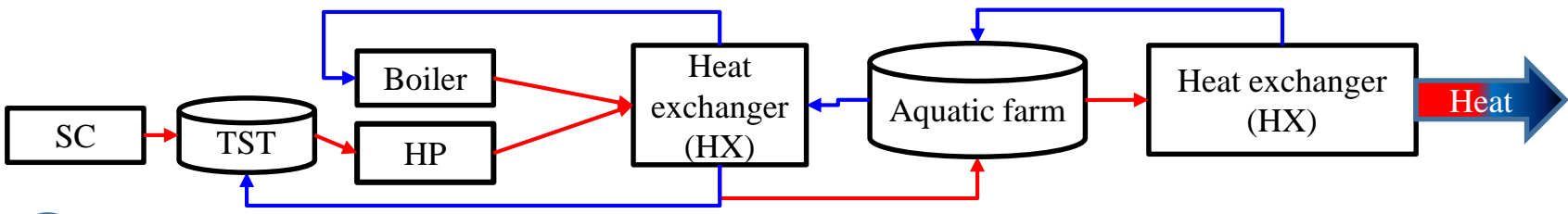


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- 1公頃深水式養殖 可養虱目魚2.2萬尾與105萬尾白蝦 [1]
- 虱目魚46.05元/公斤、白蝦17.87元/公斤
(13.815元/300g虱目魚尾^[3]、0.8935元/50g白蝦尾^[4])
→ 0.1250 公頃 可養 0.275 萬尾虱目魚與13.125萬尾白蝦
→ 虱目魚3.7991萬與白蝦11.7272萬元 → **共15.5263萬元**
- 遇到一次寒流，少賺**15.5263萬元**

Total parameters of Heating system

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		AF-1	AF-2	AF-3-162B	AF-3-37B
Total heat	Heat (MJ)	125012.693	125673.206	127561.057	72849.700
Heat gain from each source					
Q_SC	Heat (MJ)	0.000	0.000	1887.851	1887.851
Q_HP	Heat (MJ)	0.000	54757.530	54757.530	54757.530
Q_Boiler	Heat (MJ)	125012.693	70915.676	70915.676	16204.319
Proportion of each heat source					
Q_SC	%	0%	0%	1%	3%
Q_HP	%	0%	44%	43%	75%
Q_Boiler	%	100%	56%	56%	22%
Investment cost					
Solar collectors	(NTD)	-	-	1,000.000 k	1,000.000 k
Heat pump	(NTD)	-	60.000 k	600.000 k	600.000 k
20-tons TST	(NTD)	-	-	200.000 k	200.000 k
Circulating motor	(NTD)	-	10.000 k	10.000 k	10.000 k
System installation fee	(NTD)	-	200.000 k	200.000 k	200.000 k
Boiler	(NTD)	450.000 k	300.000 k	300.000 k	150.000 k
Operating cost					
Electricity	(kWh)	0.000	15151.200	4313.615	4313.615
Electricity fee	(NTD)	-	76.211 k	21.697 k	21.697 k
Diesel oil	(Liter)	3556.954	2005.806 k	2005.806	458.329
Diesel oil	(NTD)	95.326	53.756 k	53.756 k	12.283 k
Total cost	(NTD)	545.326	699.966 k	2,385.453 k	2,193.981 k
Assume NTD 155.263 k per 3-months; Assume one cold stream per year					
Payperiod year	(year)	4	5	15	14
CO₂ emission from diesel oil	(kg)	9390	5295	5295	1210
CO₂ emission from diesel oil during payperiod year	(kg)	32982	23873	81357	17098

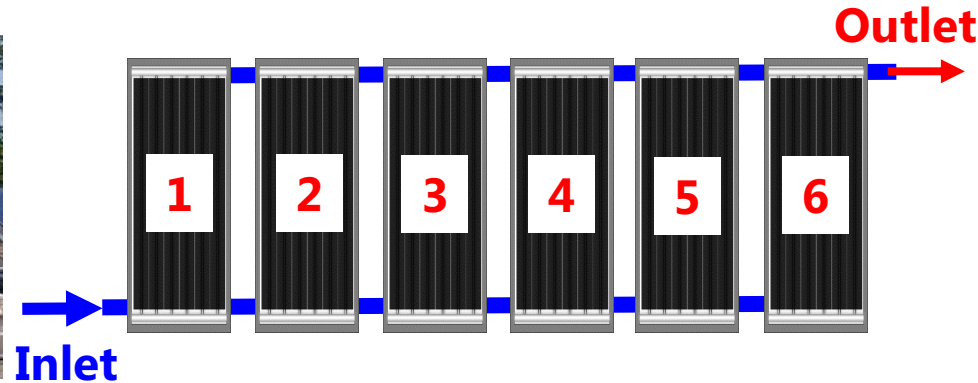
Simulation in TRNSYS

- Validation solar collectors



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- Most efficiency arrangement in Tainan is a group of six panel each.



Panels Number	GHI (W/m^2)	Mass flowrate (kg/m^3)	Collector area (m^2)	Raising temperature ($^{\circ}\text{C}$)	Efficiency (--)
1st	861.6	0.0198	1.91	2.975	0.539
2nd				2.471	0.447
3rd				1.625	0.294
4th				1.038	0.188
5th				1.491	0.27
6th				-2.653	-0.48

Simulation in TRNSYS

- Validation heat pump (HP)

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Parameter	Value	Parameter	Value
Rated compressor power	1.7 kW	Total air flow rate	717 L/s
Rated heat capacity	7 kW	Blower power	0.184 kW



試驗依據 CNS15466 空氣源式熱泵熱水器之性能試驗			
機型	GT-SKR020B6-10		
熱泵熱水器分類	循環加熱式		
性能試驗方法	半穩態性能試驗法		
額定加熱能力 試驗環境條件 (平均許可差):	空氣側	環境溫度: 7 °C ($T_{air}(^{\circ}C)$) , 相對濕度: 80% ($H_{air}(\%)$)	
	水側	初始水溫: 9 °C ($T_{water}(^{\circ}C)$)	
額定加熱能力 實測值(kW)	主機吹出最大風量(m^3/min)	42.45	
	主機出風口乾球 DB(°C)	4.41	
4.900	主機出風口濕球 EB(°C)	3.99	

P_w (總消耗電量) : 4961kWh
 t (加熱時間) : 3.275h